

# Coriolis Mass Flowmeter

Technical Guide



**Walsn**



Today's Quality for Tomorrow's World  
Walsn Enterprises Ltd.

## CONTENTS



|  |           |
|--|-----------|
| <b>TS Series Overview</b>                        | <b>1</b>  |
| Product Features .....                           | 2         |
| Applicable Fluids and Typical Applications ..... | 3         |
| Performance Characteristics .....                | 3         |
| Environmental Effects .....                      | 4         |
| Process Conditions .....                         | 6         |
| Environmental Conditions .....                   | 8         |
| Construction .....                               | 8         |
| <br>   |           |
| <b>US Series Overview</b>                        | <b>20</b> |
| Product Features .....                           | 20        |
| Applicable Fluids and Typical Applications ..... | 22        |
| Performance Characteristics .....                | 22        |
| Environmental Effects .....                      | 23        |
| Process Conditions .....                         | 24        |
| Environmental Conditions .....                   | 26        |
| Construction .....                               | 26        |
| <br>   |           |
| <b>VS Series Overview</b>                        | <b>39</b> |
| Product Features .....                           | 40        |
| Applicable Fluids and Typical Applications ..... | 41        |
| Performance Characteristics .....                | 41        |
| Environmental Effects.....                       | 42        |
| Process Conditions .....                         | 43        |
| Environmental Conditions .....                   | 45        |
| Construction .....                               | 46        |
| <br>   |           |
| <b>CNG Series Overview</b>                       | <b>50</b> |
| Product Features .....                           | 51        |
| Applicable Fluids and Typical Applications ..... | 52        |
| Performance Characteristics .....                | 52        |
| Environmental Effects .....                      | 53        |
| Process Conditions .....                         | 54        |
| Environmental Conditions .....                   | 55        |
| Construction .....                               | 56        |
| <br>   |           |
| <b>Ordering Information</b>                      | <b>61</b> |

# Walsn Mass Flowmeter – TS Series

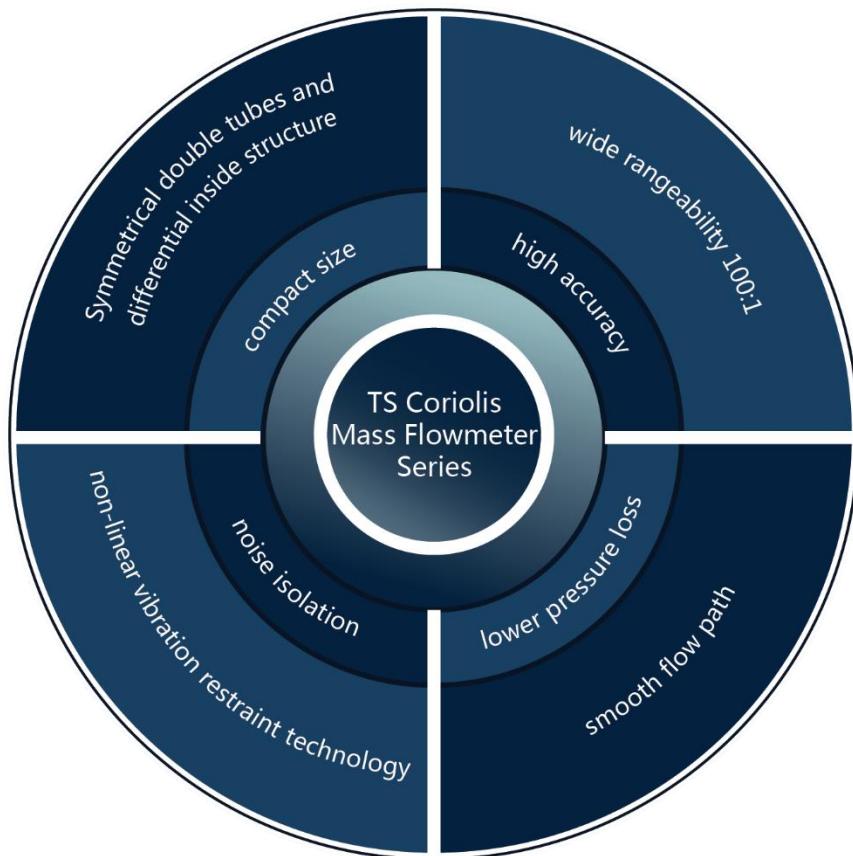
The **TS series** Coriolis mass flowmeter is a new generation of Coriolis meters with paired triangular flow tubes from Walsn. The Walsn mass flow meter is equipped with a transmitter utilizing a digital signal processor (DSP), integrated with digital closed-loop vibration control (DLC), which performs calculations and monitors diagnostic functions of the sensor. This provides high accuracy measurement, wide range ability and excellent reliability for you. Online node-configuration, diagnostics and data recording can be handled directly through a Hart communicator or Modbus.

The **TS Series** flowmeter not only provides mass flow rate, but can also calculate: density, temperature volumetric flow rate, total flow and component fractions online and in real-time.





# Product Features



## Unique structure & Excellent performance

Coriolis mass flow meters provide sensitive and high-accuracy measurement, with multiple variable outputs, they're an impressively versatile tool for process flow control.

### Features

- ◆ Trapezoidal shape amplifies impact of Coriolis force, giving high sensitivity
- ◆ Dedicated ASIC with digital closed-loop control (DLC) improves the performance of gas-liquid flow measurement
- ◆ Dynamic vibration balance (DVB) technology enhances system stability
- ◆ 2-point temperature compensation and process pressure compensation

## + Applicable Fluids

- ◎ Gases
- ◎ Slurries
- ◎ Liquids
- ◎ Custody transfer
- ◎ Reactor feed ratio
- ◎ Density measurement
- ◎ Batch control

## + Typical Applications



## Performance Characteristics

### 1. Operating Conditions

- a) Flow measurement uncertainty includes the combined effects of linearity, repeatability and hysteresis
- b) Measurement performance is based on calibration with water as the process fluid at typical process conditions ( 20°C—30°C & 200 KPa—400 KPa)
- c) Measurement performance is based on collected frequency or pulse outputs by the flow meter

### 2. Performance

- a) Flow Performance
  - i. Mass flow / volume flow liquid
    - Uncertainty:  $\pm 0.10\%$
    - Repeatability:  $\leq 0.05\%$
  - ii. Mass flow / volume flow gas
    - Uncertainty:  $\pm 0.35\%$
    - Repeatability:  $\leq 0.17\%$
- b) Density Performance
  - i. Liquid Density:
    - Error:  $\pm 0.0005 \text{ g/cm}^3$  ( $0.5 \text{ kg/m}^3$ )
    - Repeatability:  $\pm 0.0002 \text{ g/cm}^3$  ( $0.2 \text{ kg/m}^3$ )
    - Range:  $0.1 \text{ g/cm}^3$ — $3.0 \text{ g/cm}^3$  ( $100 \text{ kg/m}^3$ — $3,000 \text{ kg/m}^3$ )
  - ii. Gas Density: Not Applicable
- c) Temperature Performance (Liquid & Gas)
  - Error:  $\pm 1^\circ\text{C}$  ( $\pm 1.8^\circ\text{F}$ )
  - Repeatability:  $\pm 0.1^\circ\text{C}$  ( $\pm 0.18^\circ\text{F}$ )
  - Range:  $-240^\circ\text{C}$ — $400^\circ\text{C}$  ( $-400^\circ\text{F}$ — $752^\circ\text{F}$ )

## d) Zero Stability

| Specification    | Zero Stability |         |
|------------------|----------------|---------|
|                  | kg/h           | lb/min  |
| CMF-TS-005H      | 0.02           | 0.00092 |
| CMF-TS-010H      | 0.04           | 0.00147 |
| CMF-TS-015N      | 0.05           | 0.00184 |
| CMF-TS-025N/015H | 0.30           | 0.011   |
| CMF-TS-040N/025H | 1.00           | 0.037   |
| CMF-TS-050H      | 3.00           | 0.11    |
| CMF-TS-080H      | 9.00           | 0.33    |

**3. Relationship between Zero Stability, Maximum Error, and Uncertainty**

- a) When:  $\text{Zero Stability} \leq \text{Flow} \times \text{Uncertainty}$ 
  - i. Maximum error (%) = uncertainty
  - ii. Repeatability =  $0.5 \times \text{uncertainty}$
- b) When:  $\text{Zero Stability} \geq \text{Flow} \times \text{Uncertainty}$ 
  - i. Maximum error (%) =  $\pm(\text{zero stability}/\text{flow rate}) \times 100\%$
  - ii. Repeatability =  $0.5 \times (\text{zero stability}/\text{flow rate}) \times 100\%$

## + Environmental Effects

**1. Influence of Process Temperature**

Due to the temperature difference between the process fluid and the zero point calibration conditions, there can be changes in the flow tube volume, due to thermal expansion, and thermally induced stiffness of the flow tube. These factors can induce some error by causing zero-point drift.

Maximum Deviation:

- a) Flow:  $\pm \text{Max. Range} \times 0.0003\%/\text{°C}$  ( $\pm \text{Max Range} \times 0.000167\%/\text{°F}$ )
- b) Density:  $\pm 0.015 \text{ kg/m}^3/\text{°C}$  ( $0.014 \text{ lb/yd}^3/\text{°F}$ )

**2. Influence of Process Pressure**

Due to the pressure difference between the process fluid and the calibration conditions, there can be changes in the flow tube volume and flow tube stiffness, these factors can induce some error and contribute to zero-point drift.

a) Flow Correction:  $Q_p = Q \times ((P_i - P_c) \times K_{iq} + 1)$

$Q_p$ -Real flow

$Q$ -Flow without pressure correction

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{iq}$ - Pressure correction coefficient for flow

b) Density correction:  $\rho_p = \rho \times ((P_i - P_c) \times K_{ip} + 1)$

$\rho_p$ - Real density ( $\text{kg}/\text{m}^3$ )

$\rho$ - Density without pressure correction ( $\text{kg}/\text{m}^3$ )

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{ip}$ - Pressure correction coefficient for density

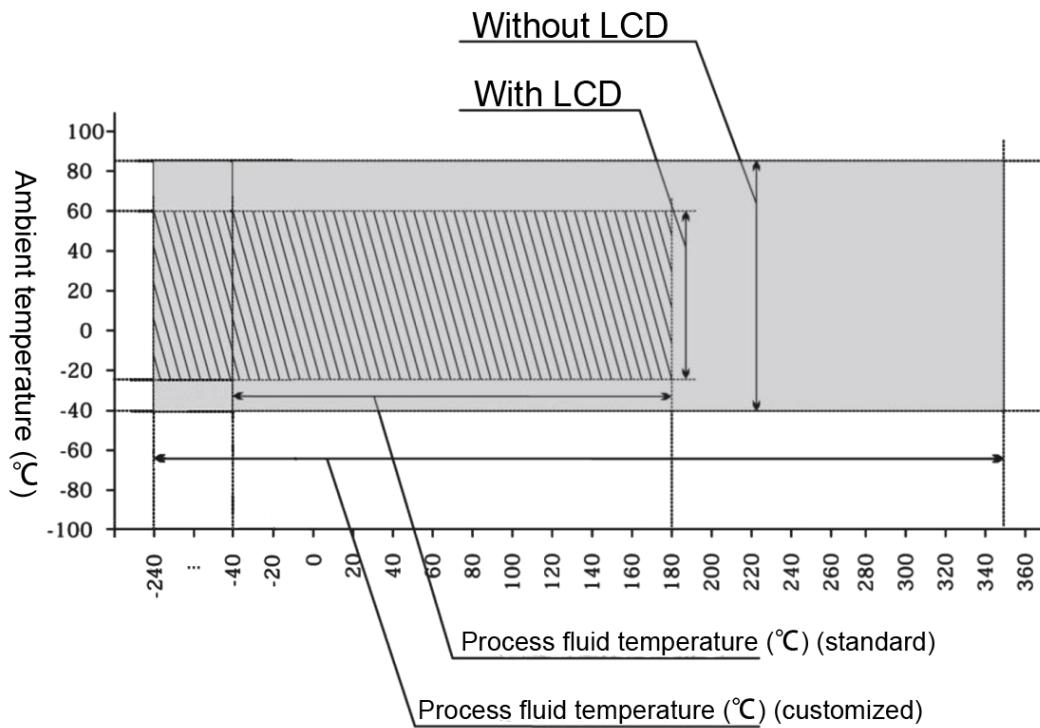
c) Pressure Coefficient (See following table)

| Specification   | For flow $K_{iq}$  |                    | For density $K_{ip}$ |                    |
|-----------------|--------------------|--------------------|----------------------|--------------------|
|                 | Pressure unit: psi | Pressure unit: bar | Pressure unit: psi   | Pressure unit: bar |
| CMF-TS-005H     | 0.00014            | 0.002              | 0.00224              | 0.032              |
| CMF-TS-010H     | 0.00028            | 0.004              | 0.00294              | 0.042              |
| CMF-TS-015N     | 0.00042            | 0.006              | 0.00315              | 0.045              |
| CMF-TS-25N/015H | 0.00056            | 0.008              | 0.00266              | 0.038              |
| CMF-TS-40N/025H | 0.00056            | 0.008              | 0.00266              | 0.038              |
| CMF-TS-050H     | 0.00028            | 0.004              | 0.00182              | 0.026              |
| CMF-TS-080H     | 0.0056             | 0.008              | 0.00266              | 0.038              |

## + Process Conditions

### 1. Temperature Range

|         |   |
|---------|---|
| Process | -240°C—350°C (-400°F—662°F) (depending on configuration)                    |
| Storage | -50°C—70°C (-58°F—158°F)  |
| Ambient | -25°C—60°C (-13°F—140°F) (with LCD); -40°C—85°C (-40°F—185°F) (without LCD) |



## 2. Process Pressure

Maximum process pressure is primarily limited by the type of process connection used. Refer to the list of available **Process Connections** provided in the **Ordering Information** section. Keep in mind that when the process temperature is higher, the flow meter should be operated further below the maximum pressure for a given connection type. Walsn specialists will happily assess a proposed process condition to help ensure the correct choices are made.

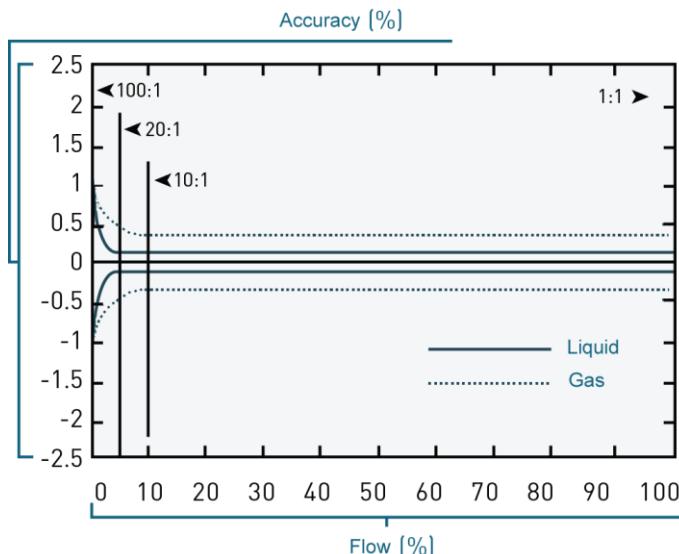
## 3. Flow Range

| Specification    | Liquid |        | K – gas coefficient |
|------------------|--------|--------|---------------------|
|                  | kg/h   | lb/min |                     |
| CMF-TS-005H      | 18.4   | 500    | 70                  |
| CMF-TS-010H      | 800    | 30     | 80                  |
| CMF-TS-015N      | 1000   | 37     | 90                  |
| CMF-TS-015H/025N | 6000   | 220    | 140                 |
| CMF-TS-025N/040  | 6000   | 220    | 140                 |
| CMF-TS-025H      | 20000  | 735    | 140                 |
| CMF-TS-040N      | 20000  | 735    | 140                 |
| CMF-TS-050H      | 60000  | 2200   | 160                 |
| CMF-TS-080H      | 180000 | 6600   | 215                 |

Note: gas flow range = liquid flow range × gas process density / K

#### 4. Pressure Loss

Pressure loss is related to process fluid characteristics and flow rate. The figures below illustrate typical accuracy, range ability and pressure loss for water.



| Range ability                   | 500:1 | 100:1 | 20:1 | 10:1 | 1:1  |
|---------------------------------|-------|-------|------|------|------|
| Accuracy of liquid ( $\pm \%$ ) | 2.5   | 0.8   | 0.1  | 0.1  | 0.1  |
| Accuracy of gas ( $\pm \%$ )    | 2.5   | 1.5   | 0.5  | 0.35 | 0.35 |
| Pressure loss                   |       |       |      |      |      |
| Liquid (psi)                    | ~0    | ~0    | 0.1  | 0.25 | 14.5 |
| Liquid (bar)                    | ~0    | ~0    | 0.01 | 0.02 | 1.0  |
| Gas (psi)                       | 0     | 0     | 0.1  | 0.35 | 15.0 |
| Gas (bar)                       | 0     | 0     | 0.01 | 0.02 | 1.03 |

## + Environmental Conditions

1. Power consumption:  $\leq 20W$
2. Enclosure rating: IP65, IP67, IP68 (Remote Style Options only)
3. Vibration limits:
  - a)  $a = 0.5g$
  - b) Endurance sweep, under the condition of 20Hz ~ 400Hz frequency for 50 sweep cycles
4. Impact limits: If the flow meter is well-packed, its performance will not be affected by the following impacts:
  - a) Acceleration:  $50m/s^2$
  - b) Impact frequency: 60 times/min ~100 times/min
  - c) Impact: 1000 times
5. Ex approval: Ex d ib IIC T6 Gb
6. Electromagnetic/Electrostatic compatibility
  - a) Electrostatic discharge: level 3
  - b) Electrical fast transient/burst (EFTB) resistance: level 3


**Construction**

## 1. Typical Materials of Components

| Wetted Parts | Material             | Non-Wetted Parts    | Material            |
|--------------|----------------------|---------------------|---------------------|
| Flow tube    | 316L stainless steel | Sensor housing      | 304 stainless steel |
| Separator    | 316L stainless steel | Transmitter housing | Aluminum Die-Cast   |
| Flange       | 316L stainless steel | Remote junction box | Aluminum Die-Cast   |

Note: Non-standard configurations are available. Refer to Ordering Information for details

## 2. Weight & Packaging

Weights vary depending on configuration, weights for several common configurations are listed below

- a) Integral package, T0 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connection

| Specification | Net Weight |     | Material   | Packaging Size    |              | Gross Weight |     |
|---------------|------------|-----|------------|-------------------|--------------|--------------|-----|
|               | Ib         | kg  |            | in                | mm           | Ib           | kg  |
| CMF-TS-005H   | 10         | 4.5 | Carton     | 17.72×12.2×9.06   | 450×310×230  | 12           | 5.5 |
| CMF-TS-010H   | 12         | 5.5 | Carton     | 17.72×12.2×9.06   | 450×310×230  | 14           | 6.5 |
| CMF-TS-015N   | 18         | 8   | Carton     | 22.83×17.32×12.6  | 580×440×320  | 24           | 11  |
| CMF-TS-015H   | 27         | 12  | Carton     | 22.83×17.32×12.6  | 580×440×320  | 33           | 15  |
| CMF-TS-025N   | 29         | 13  | Carton     | 22.83×17.32×12.6  | 580×440×320  | 35           | 16  |
| CMF-TS-025H   | 64         | 29  | Wooden box | 36.22×28.35×20.47 | 920×720×520  | 115          | 52  |
| CMF-TS-040N   | 68         | 31  | Wooden box | 36.22×28.35×20.47 | 920×720×520  | 119          | 54  |
| CMF-TS-050H   | 79         | 36  | Wooden box | 36.22×28.35×20.47 | 920×720×520  | 130          | 59  |
| CMF-TS-080H   | 121        | 55  | Wooden box | 47.24×36.22×24.41 | 1200×920×620 | 220          | 100 |

- b) Integral type package, T1 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections

| Specification | Net Weight |     | Material   | Packaging Size    |              | Gross Weight |     |
|---------------|------------|-----|------------|-------------------|--------------|--------------|-----|
|               | lb         | kg  |            | in                | mm           | lb           | kg  |
| CMF-TS-005H   | 12         | 5.5 | Carton     | 17.72x12.2x9.06   | 450x310x230  | 14           | 6.5 |
| CMF-TS-010H   | 14         | 6.5 | Carton     | 17.72x12.2x9.06   | 450x310x230  | 17           | 7.5 |
| CMF-TS-015N   | 20         | 9   | Carton     | 24.80x17.32x11.41 | 630x440x290  | 27           | 12  |
| CMF-TS-015H   | 29         | 13  | Carton     | 24.80x17.32x11.41 | 630x440x290  | 35           | 16  |
| CMF-TS-025N   | 31         | 14  | Carton     | 24.80x17.32x11.41 | 630x440x290  | 37           | 17  |
| CMF-TS-025H   | 66         | 30  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 117          | 53  |
| CMF-TS-040N   | 71         | 32  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 121          | 55  |
| CMF-TS-050H   | 82         | 37  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 132          | 60  |
| CMF-TS-080H   | 123        | 56  | Wooden box | 47.24x36.22x24.41 | 1200x920x620 | 223          | 101 |

- c) Remote type package,T0 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections, 10 meters cable

| Specification | Net Weight of Transmitter |     | Net Weight of Sensor |     | Material   | Packaging Size    |              | Gross Weight |     |
|---------------|---------------------------|-----|----------------------|-----|------------|-------------------|--------------|--------------|-----|
|               | lb                        | kg  | lb                   | kg  |            | in                | mm           | lb           | kg  |
| CMF-TS-005H   | 13.5                      | 6.1 | 4.4                  | 2   | Carton     | 17.72x12.2x9.06   | 450x310x230  | 19           | 8.5 |
| CMF-TS-010H   | 13.5                      | 6.1 | 6.6                  | 3   | Carton     | 17.72x12.2x9.06   | 450x310x230  | 21           | 9.5 |
| CMF-TS-015N   | 13.5                      | 6.1 | 12                   | 5.6 | Carton     | 26.77x23.23x15.75 | 680x590x400  | 33           | 15  |
| CMF-TS-015H   | 13.5                      | 6.1 | 21                   | 9.3 | Carton     | 26.77x23.23x15.75 | 680x590x400  | 40           | 18  |
| CMF-TS-025N   | 13.5                      | 6.1 | 22                   | 9.8 | Carton     | 26.77x23.23x15.75 | 680x590x400  | 42           | 19  |
| CMF-TS-025H   | 13.5                      | 6.1 | 57                   | 26  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 121          | 55  |
| CMF-TS-040N   | 13.5                      | 6.1 | 64                   | 29  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 126          | 57  |
| CMF-TS-050H   | 13.5                      | 6.1 | 75                   | 34  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 137          | 62  |
| CMF-TS-080H   | 13.5                      | 6.1 | 117                  | 53  | Wooden box | 47.24x36.22x24.41 | 1200x920x620 | 227          | 103 |

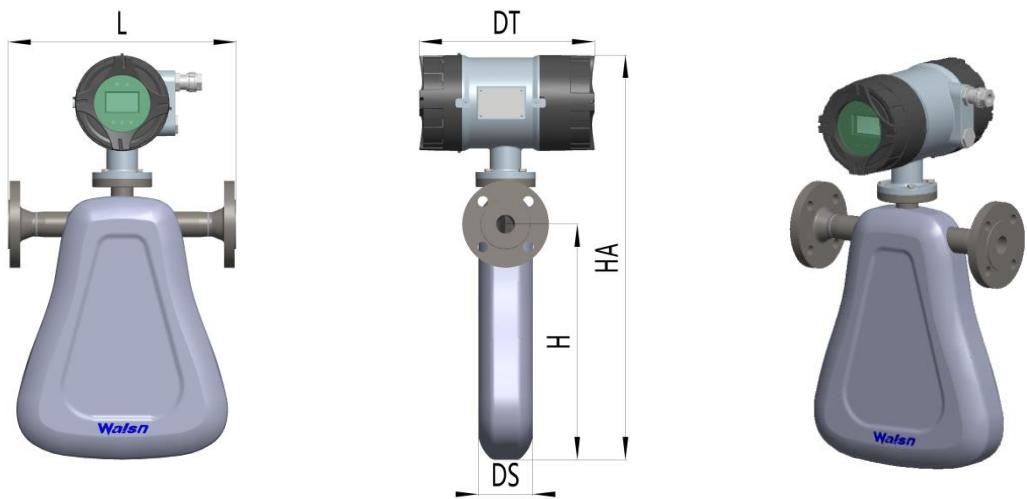
- d) Remote type package,T1 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections, 10 meters cable

| Specification | Net Weight of Transmitter |     | Net Weight of Sensor |     | Material   | Packaging Size    |              | Gross Weight |      |
|---------------|---------------------------|-----|----------------------|-----|------------|-------------------|--------------|--------------|------|
|               | Ib                        | kg  | Ib                   | kg  |            | in                | mm           | Ib           | kg   |
| CMF-TS-005H   | 12                        | 5.4 | 9.9                  | 4.5 | Carton     | 17.72x12.2x9.06   | 450x310x230  | 25           | 11.3 |
| CMF-TS-010H   | 12                        | 5.4 | 12                   | 5.5 | Carton     | 17.72x12.2x9.06   | 450x310x230  | 27           | 12.3 |
| CMF-TS-015N   | 12                        | 5.4 | 16                   | 7.1 | Carton     | 26.38x23.03x14.37 | 670x585x365  | 34           | 15.3 |
| CMF-TS-015H   | 12                        | 5.4 | 26                   | 12  | Carton     | 26.38x23.03x14.37 | 670x585x365  | 46           | 20.3 |
| CMF-TS-025N   | 12                        | 5.4 | 26                   | 12  | Carton     | 26.38x23.03x14.37 | 670x585x365  | 47           | 21.3 |
| CMF-TS-025H   | 12                        | 5.4 | 64                   | 29  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 126          | 57.3 |
| CMF-TS-040N   | 12                        | 5.4 | 71                   | 32  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 133          | 60.3 |
| CMF-TS-050H   | 12                        | 5.4 | 82                   | 37  | Wooden box | 36.22x28.35x20.47 | 920x720x520  | 144          | 65.3 |
| CMF-TS-080H   | 12                        | 5.4 | 121                  | 55  | Wooden box | 47.24x36.22x24.41 | 1200x920x620 | 181          | 82.3 |

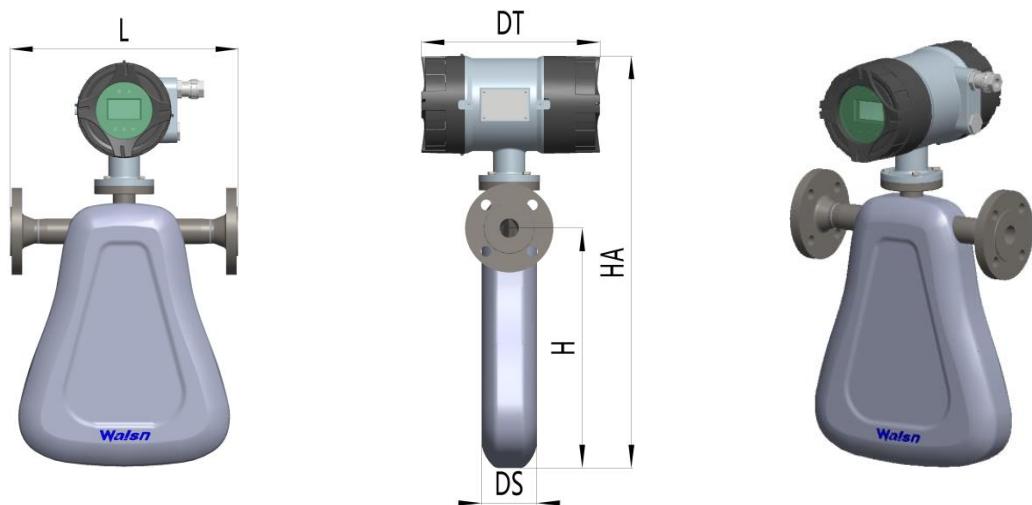
### 3. Dimensions

a) Integral type

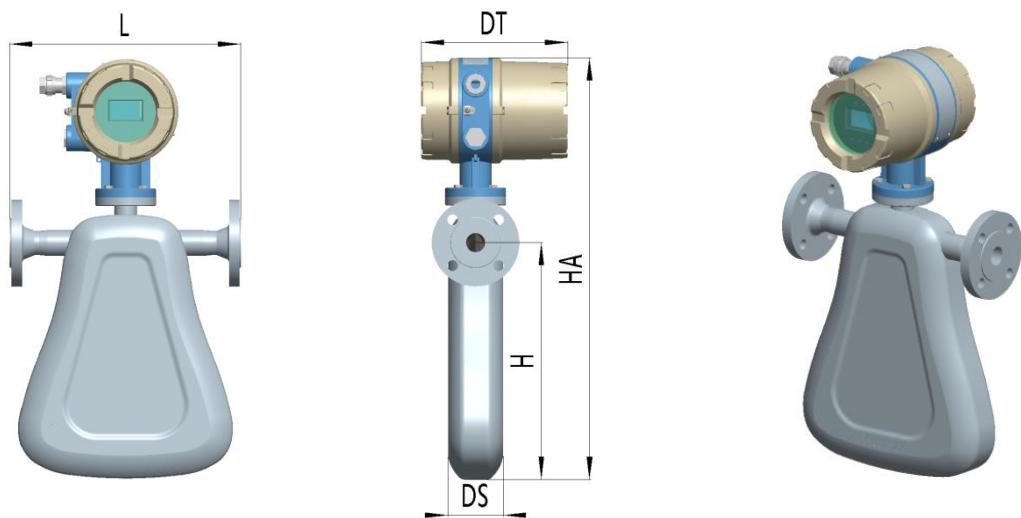
i. With T0 transmitter Imperial size, inch



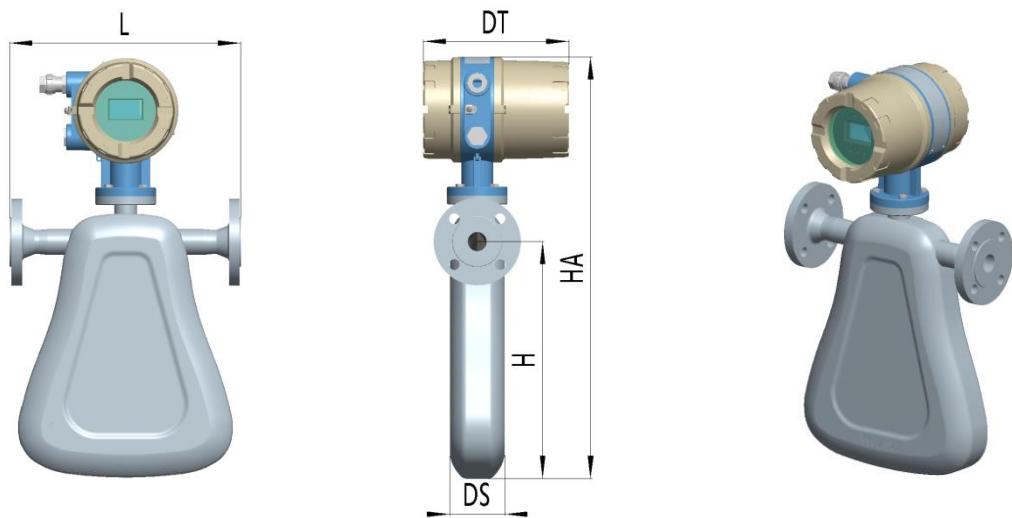
| Specification | Line Size | L     | H     | HA    | DS   | DT   |
|---------------|-----------|-------|-------|-------|------|------|
| CMF-TS-005H   | 3/16      | 4.53  | 2.36  | 7.40  | 2.36 | 9.45 |
| CMF-TS-010H   | 3/8       | 7.87  | 3.94  | 12.72 | 2.95 | 9.45 |
| CMF-TS-015N   | 1/2       | 10.08 | 9.06  | 18.11 | 2.52 | 9.45 |
| CMF-TS-015H   | 1/2       | 11.97 | 12.60 | 21.65 | 2.83 | 9.45 |
| CMF-TS-025N   | 1         | 11.97 | 12.60 | 21.65 | 2.83 | 9.45 |
| CMF-TS-025H   | 1         | 22.60 | 20.55 | 30.55 | 4.76 | 9.45 |
| CMF-TS-040N   | 1-1/2     | 22.60 | 19.69 | 29.69 | 5.91 | 9.45 |
| CMF-TS-050H   | 2         | 23.82 | 21.65 | 32.09 | 7.28 | 9.45 |
| CMF-TS-080H   | 3         | 29.13 | 27.36 | 38.58 | 9.25 | 9.45 |



| Specification | Line Size | L   | H   | HA  | DS  | DT  |
|---------------|-----------|-----|-----|-----|-----|-----|
| CMF-TS-005H   | 5         | 115 | 60  | 188 | 60  | 240 |
| CMF-TS-010H   | 10        | 200 | 100 | 323 | 75  | 240 |
| CMF-TS-015N   | 15        | 256 | 230 | 460 | 64  | 240 |
| CMF-TS-015H   | 15        | 304 | 320 | 550 | 72  | 240 |
| CMF-TS-025N   | 25        | 304 | 320 | 550 | 72  | 240 |
| CMF-TS-025H   | 25        | 574 | 622 | 776 | 121 | 240 |
| CMF-TS-040N   | 40        | 574 | 500 | 754 | 150 | 240 |
| CMF-TS-050H   | 50        | 605 | 550 | 815 | 185 | 240 |
| CMF-TS-080H   | 80        | 740 | 695 | 980 | 235 | 240 |



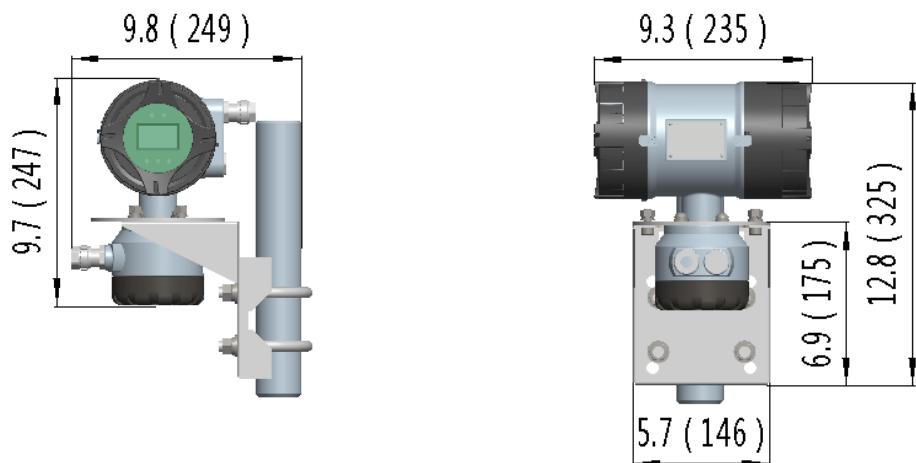
| Specification | Line Size | L     | H     | HA    | DS   | DT   |
|---------------|-----------|-------|-------|-------|------|------|
| CMF-TS-005H   | 3/16      | 4.53  | 2.36  | 7.95  | 2.36 | 7.56 |
| CMF-TS-010H   | 3/8       | 7.87  | 3.94  | 13.50 | 2.95 | 7.56 |
| CMF-TS-015N   | 1/2       | 10.08 | 9.06  | 18.90 | 2.52 | 7.56 |
| CMF-TS-015H   | 1/2       | 11.97 | 12.60 | 22.44 | 2.83 | 7.56 |
| CMF-TS-025N   | 1         | 11.97 | 12.60 | 22.44 | 2.83 | 7.56 |
| CMF-TS-025H   | 1         | 22.60 | 24.49 | 31.30 | 4.76 | 7.56 |
| CMF-TS-040N   | 1-1/2     | 22.60 | 19.69 | 30.39 | 5.91 | 7.56 |
| CMF-TS-050H   | 2         | 23.82 | 21.65 | 32.80 | 7.28 | 7.56 |
| CMF-TS-080H   | 3         | 29.13 | 27.36 | 39.29 | 9.25 | 7.56 |



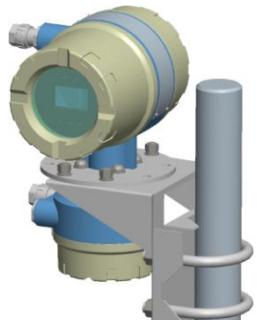
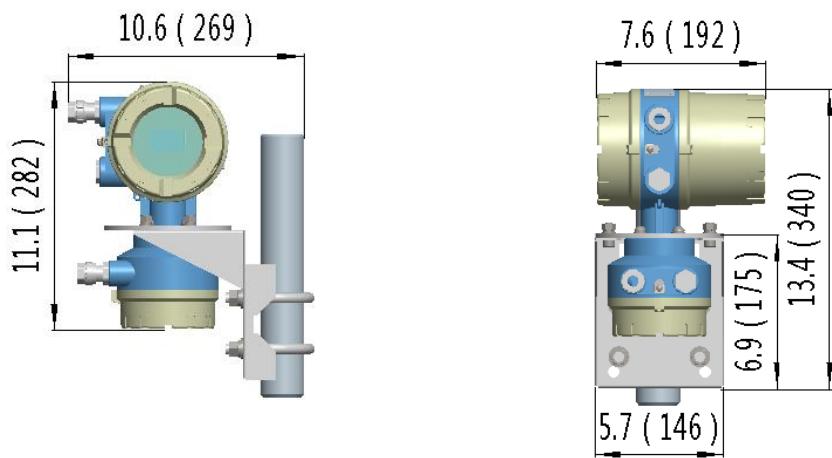
| Specification | Line Size | L   | H   | HA  | DS  | DT  |
|---------------|-----------|-----|-----|-----|-----|-----|
| CMF-TS-005H   | 5         | 115 | 60  | 202 | 60  | 192 |
| CMF-TS-010H   | 10        | 200 | 100 | 343 | 75  | 192 |
| CMF-TS-015N   | 15        | 256 | 230 | 480 | 64  | 192 |
| CMF-TS-015H   | 15        | 304 | 320 | 570 | 72  | 192 |
| CMF-TS-025N   | 25        | 304 | 320 | 570 | 72  | 192 |
| CMF-TS-025H   | 25        | 574 | 622 | 795 | 121 | 192 |
| CMF-TS-040N   | 40        | 574 | 500 | 772 | 150 | 192 |
| CMF-TS-050H   | 50        | 605 | 550 | 833 | 185 | 192 |
| CMF-TS-080H   | 80        | 740 | 695 | 998 | 235 | 192 |

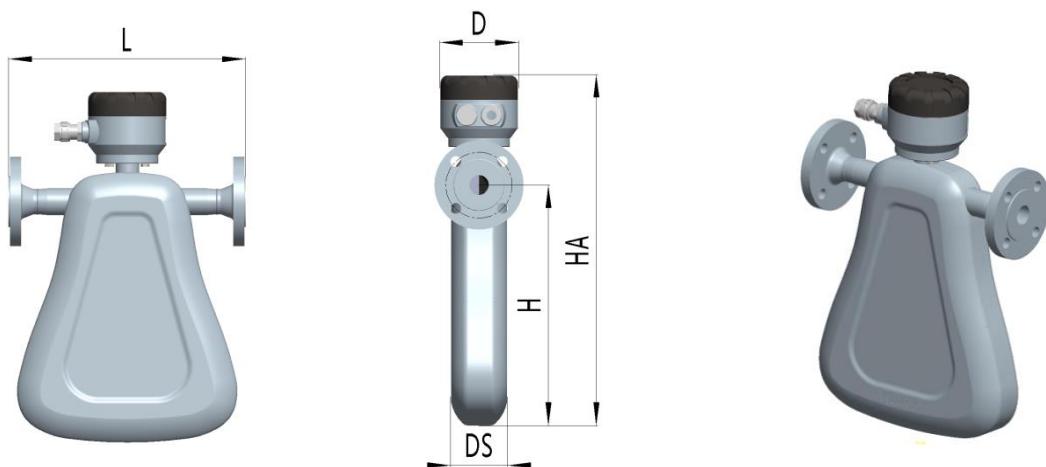
b) Remote type:

i. T0 transmitter size, inch (mm)

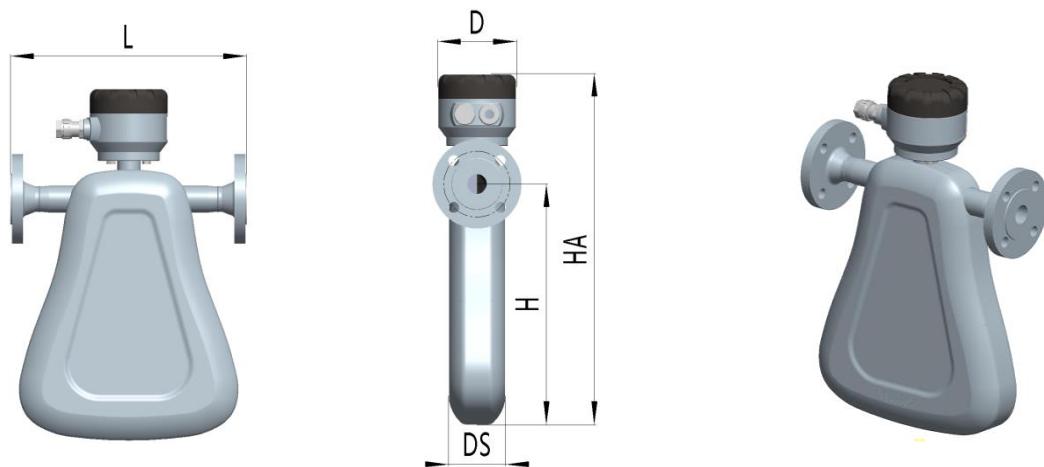


ii. T1 transmitter size, inch (mm)

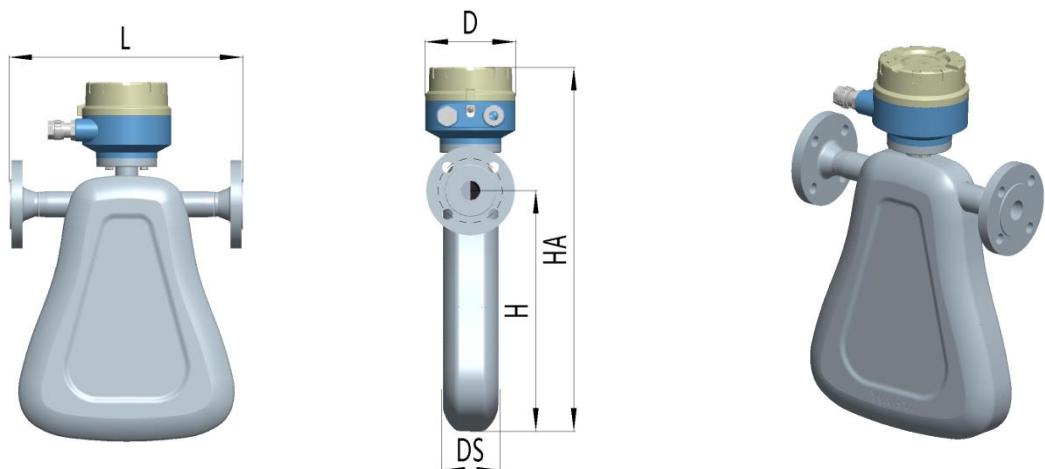




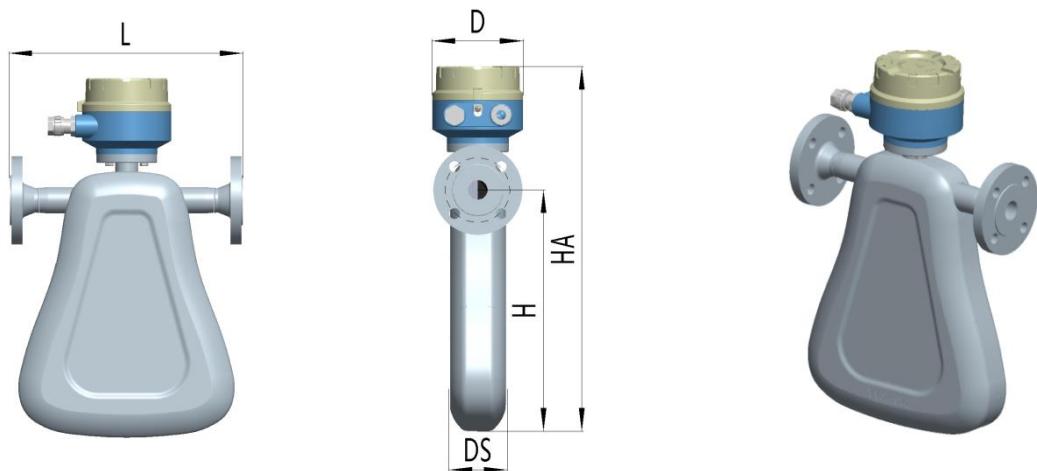
| Specification | Line Size | L     | H     | HA    | DS   | D    |
|---------------|-----------|-------|-------|-------|------|------|
| CMF-TS-005H   | 3/16      | 4.53  | 2.36  | 4.02  | 2.36 | 3.94 |
| CMF-TS-010H   | 3/8       | 7.87  | 3.94  | 9.49  | 2.95 | 3.94 |
| CMF-TS-015N   | 1/2       | 10.08 | 9.06  | 18.90 | 2.52 | 3.94 |
| CMF-TS-015H   | 1/2       | 11.97 | 12.60 | 22.44 | 2.83 | 3.94 |
| CMF-TS-025N   | 1         | 11.97 | 12.60 | 22.44 | 2.83 | 3.94 |
| CMF-TS-025H   | 1         | 22.60 | 24.49 | 31.30 | 4.76 | 3.94 |
| CMF-TS-040N   | 1-1/2     | 22.60 | 19.69 | 26.46 | 5.91 | 3.94 |
| CMF-TS-050H   | 2         | 23.82 | 21.65 | 28.86 | 7.28 | 3.94 |
| CMF-TS-080H   | 3         | 29.13 | 27.36 | 35.35 | 9.25 | 3.94 |



| Specification | Line Size | L   | H   | HA  | DS  | D   |
|---------------|-----------|-----|-----|-----|-----|-----|
| CMF-TS-005H   | 5         | 115 | 60  | 102 | 60  | 100 |
| CMF-TS-010H   | 10        | 200 | 100 | 241 | 75  | 100 |
| CMF-TS-015N   | 15        | 256 | 230 | 480 | 64  | 100 |
| CMF-TS-015H   | 15        | 304 | 320 | 570 | 72  | 100 |
| CMF-TS-025N   | 25        | 304 | 320 | 570 | 72  | 100 |
| CMF-TS-025H   | 25        | 574 | 622 | 795 | 121 | 100 |
| CMF-TS-040N   | 40        | 574 | 500 | 672 | 150 | 100 |
| CMF-TS-050H   | 50        | 605 | 550 | 733 | 185 | 100 |
| CMF-TS-080H   | 80        | 740 | 695 | 898 | 235 | 100 |



| Specification | Line Size | L     | H     | HA    | DS   | D    |
|---------------|-----------|-------|-------|-------|------|------|
| CMF-TS-005H   | 3/16      | 4.53  | 2.36  | 4.72  | 2.36 | 4.61 |
| CMF-TS-010H   | 3/8       | 7.87  | 3.94  | 10.28 | 2.95 | 4.61 |
| CMF-TS-015N   | 1/2       | 10.08 | 9.06  | 15.63 | 2.52 | 4.61 |
| CMF-TS-015H   | 1/2       | 11.97 | 12.60 | 19.09 | 2.83 | 4.61 |
| CMF-TS-025N   | 1         | 11.97 | 12.60 | 19.09 | 2.83 | 4.61 |
| CMF-TS-025H   | 1         | 22.60 | 20.55 | 28.03 | 4.76 | 4.61 |
| CMF-TS-040N   | 1-1/2     | 22.60 | 19.69 | 27.17 | 5.91 | 4.61 |
| CMF-TS-050H   | 2         | 23.82 | 21.65 | 29.57 | 7.28 | 4.61 |
| CMF-TS-080H   | 3         | 29.13 | 27.36 | 36.06 | 9.25 | 4.61 |



| Specification | Line Size | L   | H   | HA  | DS  | D   |
|---------------|-----------|-----|-----|-----|-----|-----|
| CMF-TS-005H   | 5         | 115 | 60  | 120 | 60  | 117 |
| CMF-TS-010H   | 10        | 200 | 100 | 261 | 75  | 117 |
| CMF-TS-015N   | 15        | 256 | 230 | 397 | 64  | 117 |
| CMF-TS-015H   | 15        | 304 | 320 | 485 | 72  | 117 |
| CMF-TS-025N   | 25        | 304 | 320 | 485 | 72  | 117 |
| CMF-TS-025H   | 25        | 574 | 522 | 712 | 121 | 117 |
| CMF-TS-040N   | 40        | 574 | 500 | 690 | 150 | 117 |
| CMF-TS-050H   | 50        | 605 | 550 | 751 | 185 | 117 |
| CMF-TS-080H   | 80        | 740 | 695 | 916 | 235 | 117 |

# Walsn Mass Flowmeter – US Series

Walsn® **US Series** Coriolis mass flow meters use a classic U-shape for their flow tubes. The Walsn mass flow meter is equipped with a transmitter utilizing a digital signal processor (DSP), integrated with digital closed-loop vibration control (DLC), which performs calculations and monitors diagnostic functions of the sensor. This provides high accuracy measurement, wide range ability and excellent reliability for you. Online node-configuration, diagnostics and data recording can be handled directly through a Hart communicator or Modbus.



DN1 ~ 5

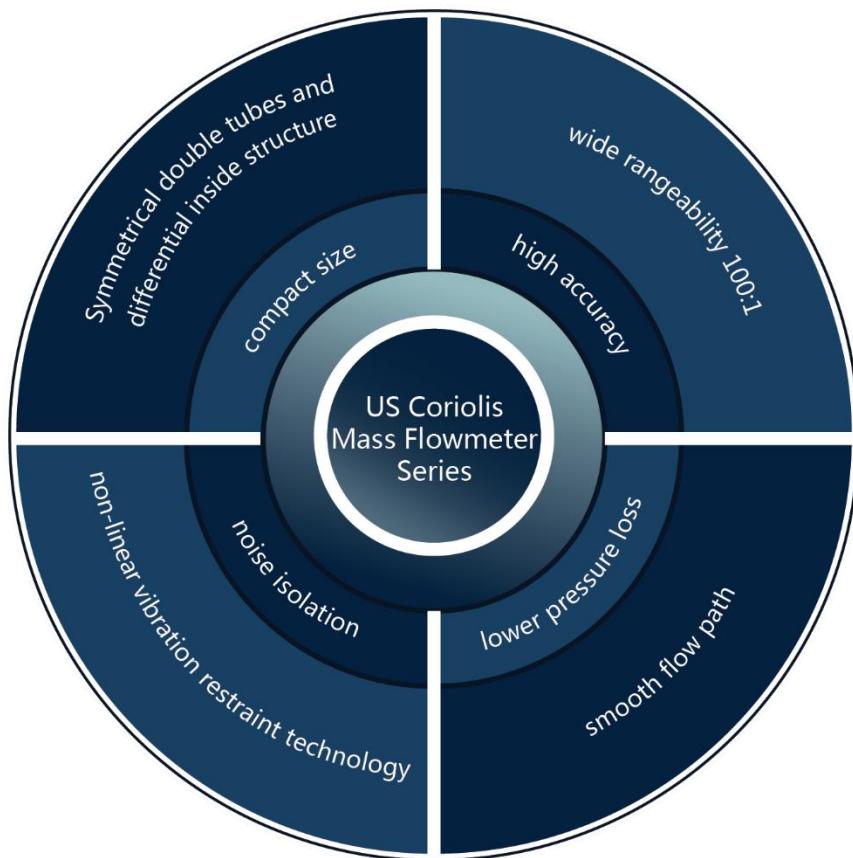
Walsn's **US Series** flowmeter not only provides mass flow rate, but can also calculate: density, temperature volumetric flow rate, total flow and component fractions online and in real-time



DN10 ~ 250



# Product Features



## Improving on Excellence

Walsn's Coriolis mass flow meter provides high-sensitivity and high-accuracy measurement, with multi-variables outputs and is the optimum measuring solution for flow process control.

| Features  |
|---|
| ◆ U shape design – provides excellent stability and repeatability   |
| ◆ Dedicated ASIC with digital closed-loop control (DLC) improves the performance of gas-liquid flow measurement |
| ◆ Dynamic vibration balance (DVB) technology enhances system stability  |
| ◆ 2-point temperature compensation and process pressure compensation  |
| ◆ Special configurations for difficult applications (e.g. high temperature)                                     |

## + Applicable Fluids

- ◎ Gases
- ◎ Slurries
- ◎ Liquids

## + Typical Applications

- ◎ Custody transfer
- ◎ Reactor feed ratio
- ◎ Density measurement
- ◎ Batch control

## + Performance Characteristics

### 1. Operating Conditions

- a) Flow measurement uncertainty includes the combined effects of linearity, repeatability and hysteresis
- b) Measurement performance is based on calibration with water as the process fluid at typical process conditions ( 20°C—30°C & 200 KPa—400 KPa)
- c) Measurement performance is based on collected frequency or pulse outputs by the flow meter

### 2. Performance

- a) Flow Performance
  - i. Liquid
    - Uncertainty: ±0.10%
    - Repeatability: ≤0.05%
  - ii. Gas
    - Uncertainty: ±0.35%
    - Repeatability: ≤0.17%
- b) Density Performance
  - i. Liquid Density:
    - Error: ± 0.0005 g/cm³ (0.5 kg/m³)
    - Repeatability: ± 0.0002 g/cm³ (0.2 kg/m³)
    - Range: 0.1g/cm³—3.0 g/cm³ (100kg/m³—3,000kg/m³)
  - ii. Gas Density: Not Applicable
- c) Temperature Performance
  - Error: ±1°C (±1.8°F)
  - Repeatability: ±0.1°C (±0.18°F)
  - Range: -240°C—400°C (-400°F—752°F)

## d) Zero Stability

| <b>Specification</b> | <b>Zero Stability</b> |               |
|----------------------|-----------------------|---------------|
|                      | <b>kg/h</b>           | <b>lb/min</b> |
| CMF-US-001N          | 0.001                 | 0.000037      |
| CMF-US-002N          | 0.003                 | 0.00011       |
| CMF-US-005N          | 0.025                 | 0.00092       |
| CMF-US-010N          | 0.05                  | 0.00185       |
| CMF-US-015N          | 0.30                  | 0.0111        |
| CMF-US-025h          | 0.90                  | 0.0333        |
| CMF-US-040N          | 1.00                  | 0.037         |
| CMF-US-050N/040H     | 1.50                  | 0.055         |
| CMF-US-080N/050H     | 3.00                  | 0.111         |
| CMF-US-100N/080H     | 9.00                  | 0.333         |
| CMF-US-150N/100H     | 20.00                 | 0.740         |
| CMF-US-200N/150H     | 40.00                 | 1.480         |
| CMF-US-250N/200H     | 60.00                 | 2.22          |
| CMF-US-300N/250H     | 90.00                 | 3.33          |

**3. Relationship between Zero Stability, Maximum Error, and Uncertainty**

- a) When:  $\text{Zero Stability} \leq \text{Flow} \times \text{Uncertainty}$  (e.g.  $\pm 0.1\%$ )
  - i. Maximum Error (%): Uncertainty
  - ii. Repeatability:  $0.5 \times \text{Uncertainty}$
- b)  $\text{Zero Stability} \geq \text{Flow} \times \text{Uncertainty}$  (e.g.  $0.1\%$ )
  - i. Maximum Error (%):  $\pm(\text{Zero Stability} / \text{Flow Rate}) \times 100\%$
  - ii. Repeatability:  $0.5 \times (\text{Zero Stability} / \text{Flow Rate}) \times 100\%$

## +

## Environmental Effects

**1. Influence of Process Temperature**

Due to the temperature difference between the process fluid and the zero point calibration conditions, there can be changes in the flow tube volume, due to thermal expansion, and thermally induced stiffness of the flow tube. These factors can induce some error by causing zero-point drift.

Maximum Deviation:

- a) Flow:  $\pm \text{Max. Range} \times 0.0003\%/\text{°C}$  ( $\pm \text{Max Range} \times 0.000167\%/\text{°F}$ )
- b) Density:  $\pm 0.015 \text{ kg/m}^3/\text{°C}$  ( $0.014 \text{ lb/yd}^3/\text{°F}$ )

## 2. Influence of Process Pressure

Due to the pressure difference between the process fluid and the calibration conditions, there can be changes in the flow tube volume and flow tube stiffness, these factors can induce some error and contribute to zero-point drift.

Correction Formulas:

- a) Flow Correction:  $Q_p = Q \times ((P_i - P_c) \times K_{iq} + 1)$

$Q_p$ -Real flow

$Q$ -Flow without pressure correction

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{iq}$ - Pressure correction coefficient for flow

- b) Density correction:  $\rho_p = \rho \times ((P_i - P_c) \times K_{ip} + 1)$

$\rho_p$ - Real density ( $\text{kg}/\text{m}^3$ )

$\rho$ - Density without pressure correction ( $\text{kg}/\text{m}^3$ )

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{ip}$ - Pressure correction coefficient for density

- c) Pressure Coefficient (See following table)

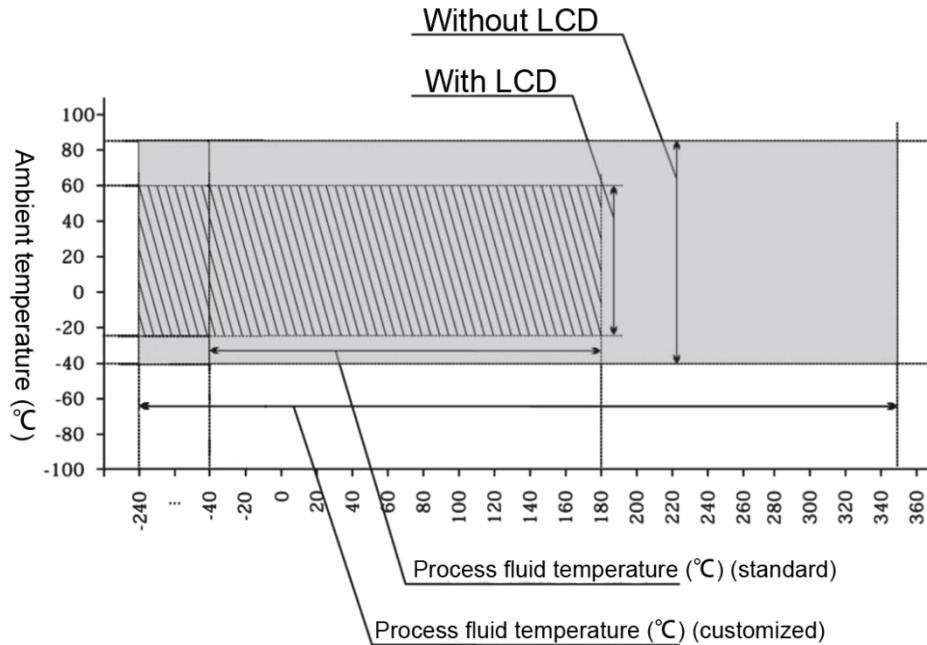
| Specification    | For flow $K_{iq}$  |                    | For density $K_{ip}$ |                    |
|------------------|--------------------|--------------------|----------------------|--------------------|
|                  | Pressure unit: psi | Pressure unit: bar | Pressure unit: psi   | Pressure unit: bar |
| CMF-US-001N      | 0.00014            | 0.002              | 0.00196              | 0.028              |
| CMF-US-002N      | 0.00014            | 0.002              | 0.00196              | 0.028              |
| CMF-US-005N      | 0.00014            | 0.002              | 0.00224              | 0.032              |
| CMF-US-010N      | 0.00028            | 0.004              | 0.00294              | 0.042              |
| CMF-US-015N      | 0.00042            | 0.006              | 0.00315              | 0.045              |
| CMF-US-025H      | 0.00056            | 0.008              | 0.00266              | 0.038              |
| CMF-US-040N      | 0.00056            | 0.008              | 0.00266              | 0.038              |
| CMF-US-050N/040H | 0.00028            | 0.004              | 0.00182              | 0.026              |
| CMF-US-080N/050H | 0.00056            | 0.008              | 0.00266              | 0.038              |
| CMF-US-100N/080H | 0.00084            | 0.012              | 0.00266              | 0.038              |
| CMF-US-150N/100H | 0.00098            | 0.014              | 0.00224              | 0.032              |
| CMF-US-200N/150H | 0.00126            | 0.018              | 0.00224              | 0.032              |
| CMF-US-250N/200H | 0.0014             | 0.020              | 0.00245              | 0.035              |
| CMF-US-300N/250H | 0.00175            | 0.025              | 0.00266              | 0.038              |



## Process Conditions

### 1. Temperature Range

|         |   |
|---------|---|
| Process | -240°C—350°C (-400°F—662°F) (depending on configuration)                    |
| Storage | -50°C—70°C (-58°F—158°F)  |
| Ambient | -25°C—60°C (-13°F—140°F) (with LCD); -40°C—85°C (-40°F—185°F) (without LCD) |



## 2. Process Pressure

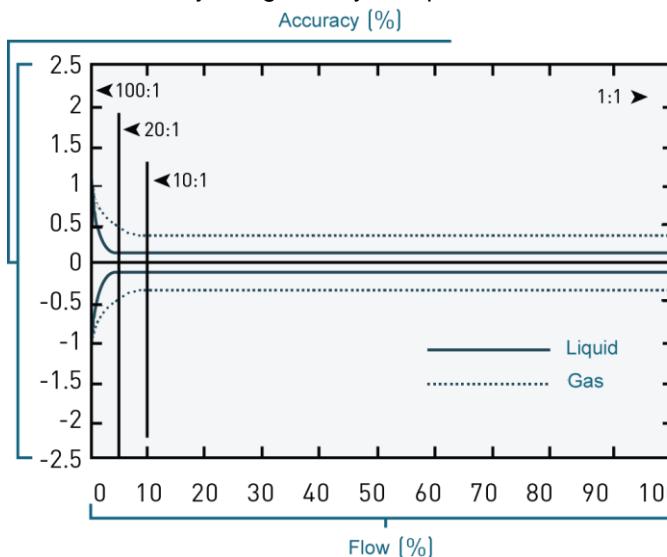
Maximum process pressure is primarily limited by the type of **process connection** used. Refer to the list of available Process Connections provided in the **Ordering Information** section. Keep in mind that when the process temperature is higher, the flow meter should be operated further below the maximum pressure for a given connection type. Walsn specialists will happily assess a proposed process condition to help ensure the correct choices are made.

## 3. Flow Range

| Specification    | Liquid |         | K – gas coefficient |
|------------------|--------|---------|---------------------|
|                  | lb/min | kg/h    |                     |
| CMF-US-001N      | 0.75   | 20      | 60                  |
| CMF-US-002N      | 2.25   | 60      | 60                  |
| CMF-US-005N      | 18.4   | 500     | 70                  |
| CMF-US-010N      | 37     | 1000    | 80                  |
| CMF-US-015N      | 220    | 6000    | 90                  |
| CMF-US-025H      | 661    | 18000   | 140                 |
| CMF-US-040N      | 735    | 20000   | 140                 |
| CMF-US-040H      | 1100   | 30000   | 140                 |
| CMF-US-050N      | 1100   | 30000   | 140                 |
| CMF-US-050H      | 2200   | 60000   | 160                 |
| CMF-US-080N      | 2200   | 60000   | 160                 |
| CMF-US-080H      | 6600   | 180000  | 215                 |
| CMF-US-100N      | 6600   | 180000  | 215                 |
| CMF-US-100H      | 14697  | 400000  | 230                 |
| CMF-US-150N      | 14697  | 400000  | 230                 |
| CMF-US-150H/200N | 29395  | 800000  | 240                 |
| CMF-US-200H/250N | 44092  | 1200000 | 250                 |
| CMF-US-250H/300N | 66000  | 1800000 | 300                 |

Note: gas flow range = liquid flow range × gas process density / K

Pressure loss is related to process fluid characteristics and flow rate. The figures below illustrate typical accuracy, range ability and pressure loss for water.



| Range ability                   | 500:1 | 100:1 | 20:1 | 10:1 | 1:1  |
|---------------------------------|-------|-------|------|------|------|
| Accuracy of liquid ( $\pm \%$ ) | 2.50  | 0.8   | 0.1  | 0.1  | 0.1  |
| Accuracy of gas ( $\pm \%$ )    | 2.50  | 1.5   | 0.5  | 0.35 | 0.35 |
| Pressure loss                   |       |       |      |      |      |
| Liquid (psi)                    | ~0    | ~0    | 0.1  | 0.25 | 14.5 |
| Liquid (bar)                    | ~0    | ~0    | 0.01 | 0.02 | 1.0  |
| Gas (psi)                       | 0     | 0     | 0.1  | 0.35 | 15.0 |
| Gas (bar)                       | 0     | 0     | 0.01 | 0.02 | 1.03 |

## + Environmental Conditions

1. Power consumption:  $\leq 20W$
2. Enclosure rating: IP65, IP67, IP68 (Remote Style Options only)
3. Vibration limits:
  - a)  $a = 0.5g$
  - b) Endurance sweep, under the condition of 20Hz ~ 400Hz frequency for 50 sweep cycles
4. Impact limits: If the flow meter is well-packed, its performance will not be affected by the following impacts:
  - a) Acceleration:  $50m/s^2$
  - b) Impact frequency: 60 times/min ~100 times/min
  - c) Impact: 1000 times
5. Ex approval: Ex d ib IIC T6 Gb
6. Electromagnetic/Electrostatic compatibility
  - a) Electrostatic discharge: level 3
  - b) Electrical fast transient/burst (EFTB) resistance: level 3

## + Construction

### 1. Typical Materials of Components

| Wetted Parts | Material             | Non-Wetted Parts    | Material            |
|--------------|----------------------|---------------------|---------------------|
| Flow tube    | 316L stainless steel | Sensor housing      | 304 stainless steel |
| Separator    | 316L stainless steel | Transmitter housing | Aluminum Die-Cast   |
| Flange       | 316L stainless steel | Remote junction box | Aluminum Die-Cast   |

Note: Non-standard configurations are available. Refer to Ordering Information for details

## 2. Weight & Packaging

Weights vary depending on configuration, weights for several common configurations are listed below

- a) Integral package, T0 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections

| Specification | Net Weight |     | Material   | Packaging Size    |               | Gross Weight |     |
|---------------|------------|-----|------------|-------------------|---------------|--------------|-----|
|               | lb         | kg  |            | in                | mm            | lb           | kg  |
| CMF-US-010N   | 12         | 5.5 | Carton     | 22.83x17.32x12.6  | 580x440x320   | 14           | 6.5 |
| CMF-US-015N   | 20         | 9   | Carton     | 26.77x23.23x15.75 | 680x590x400   | 26           | 12  |
| CMF-US-025N   | 31         | 14  | Carton     | 26.77x23.23x15.75 | 680x590x400   | 37           | 17  |
| CMF-US-040N   | 66         | 30  | Wooden box | 36.22x28.35x20.47 | 920x720x520   | 117          | 53  |
| CMF-US-040H   | 71         | 32  | Wooden box | 36.22x28.35x20.47 | 920x720x520   | 121          | 55  |
| CMF-US-050N   | 75         | 34  | Wooden box | 36.22x28.35x20.47 | 920x720x520   | 126          | 57  |
| CMF-US-050H   | 110        | 50  | Wooden box | 51.18x29.53x18.50 | 1300x750x470  | 209          | 95  |
| CMF-US-080N   | 115        | 52  | Wooden box | 47.24x36.22x20.47 | 1200x920x520  | 214          | 97  |
| CMF-US-080H   | 181        | 82  | Wooden box | 47.24x36.22x20.47 | 1200x920x520  | 280          | 127 |
| CMF-US-100N   | 165        | 75  | Wooden box | 47.24x36.22x20.47 | 1200x920x520  | 265          | 120 |
| CMF-US-100H   | 392        | 178 | Wooden box | 59.05x52.76x21.26 | 1500x1340x540 | 536          | 243 |
| CMF-US-150N   | 403        | 183 | Wooden box | 59.05x52.76x21.26 | 1500x1340x540 | 547          | 248 |
| CMF-US-150H   | 483        | 219 | Wooden box | 70.87x64.96x22.05 | 1800x1650x560 | 659          | 299 |
| CMF-US-200N   | 518        | 235 | Wooden box | 70.87x64.96x22.05 | 1800x1650x560 | 694          | 315 |
| CMF-US-250N   | 661        | 300 | Wooden box | 78.74x70.87x23.62 | 2000x1800x600 | 904          | 410 |

- b) Integral package, T1 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections

| Specification  | Net Weight |     | Material   | Packaging Size    |               | Gross Weight |     |
|----------------|------------|-----|------------|-------------------|---------------|--------------|-----|
|                | lb         | kg  |            | in                | mm            | lb           | kg  |
| CMF-US-010N    | 13         | 6   | Carton     | 22.83x17.32x12.6  | 580x440x320   | 15           | 7   |
| CMF-US-015N    | 21         | 9.5 | Carton     | 26.77x23.23x15.75 | 680x590x400   | 29           | 13  |
| CMF-US-025N    | 33         | 15  | Carton     | 26.77x23.23x15.75 | 680x590x400   | 40           | 18  |
| CMF-US-25H/40N | 53         | 24  | Wooden box | 38.39x22.99x12.24 | 975x584x311   | 117          | 53  |
| CMF-US-040H    | 57         | 26  | Wooden box | 39.76x24.88x12.52 | 1010x632x318  | 123          | 56  |
| CMF-US-050N    | 66         | 30  | Wooden box | 39.76x24.88x12.52 | 1010x632x318  | 132          | 60  |
| CMF-US-050H    | 84         | 38  | Wooden box | 43.31x28.74x13.90 | 1100x730x353  | 165          | 75  |
| CMF-US-080N    | 99         | 45  | Wooden box | 43.31x28.74x13.90 | 1100x730x353  | 181          | 82  |
| CMF-US-080H    | 183        | 90  | Wooden box | 50.79x33.86x13.11 | 1290x860x333  | 287          | 130 |
| CMF-US-100N    | 216        | 98  | Wooden box | 50.79x33.86x13.11 | 1290x860x333  | 304          | 138 |
| CMF-US-100H    | 298        | 135 | Wooden box | 61.42x43.31x16.54 | 1560x1100x420 | 540          | 245 |
| CMF-US-150N    | 353        | 160 | Wooden box | 61.42x43.31x16.54 | 1560x1100x420 | 595          | 270 |
| CMF-US-150H    | 661        | 300 | Wooden box | 70.87x55.12x22.83 | 1800x1400x580 | 944          | 425 |
| CMF-US-200N    | 728        | 330 | Wooden box | 70.87x55.12x22.83 | 1800x1400x580 | 1003         | 455 |
| CMF-US-200H    | 664        | 375 | Wooden box | 78.74x70.87x23.62 | 2000x1800x600 | 1105         | 501 |
| CMF-US-250N    | 911        | 413 | Wooden box | 78.74x70.87x23.62 | 2000x1800x600 | 1186         | 538 |
| CMF-US-250H    | 1117       | 507 | Wooden box | 86.61x74.80x25.98 | 2200x1900x660 | 1385         | 628 |
| CMF-US-300N    | 1204       | 546 | Wooden box | 86.61x74.80x25.98 | 2200x1900x660 | 1470         | 667 |

- c) Remote package, T0 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections, 10 meters cable

| Specification | Net Weight of transmitter |     | Net Weight of sensor |     | Material   | Packaging Size    |               | Gross Weight |     |
|---------------|---------------------------|-----|----------------------|-----|------------|-------------------|---------------|--------------|-----|
|               | lb                        | kg  | lb                   | kg  |            | in                | mm            | lb           | kg  |
| CMF-US-001N   | 13.5                      | 6.1 | 3                    | 1.5 | Carton     | 17.72x12.2x9.06   | 450x310x230   | 20           | 9   |
| CMF-US-002N   | 13.5                      | 6.1 | 4                    | 2   | Carton     | 17.72x12.2x9.06   | 450x310x230   | 21           | 9.5 |
| CMF-US-005N   | 13.5                      | 6.1 | 6.6                  | 3   | Carton     | 17.72x12.2x9.06   | 450x310x230   | 24           | 11  |
| CMF-US-010N   | 13.5                      | 6.1 | 8.8                  | 4   | Carton     | 17.72x12.2x9.06   | 450x310x230   | 26           | 12  |
| CMF-US-015N   | 13.5                      | 6.1 | 15                   | 6.6 | Carton     | 22.83x17.32x12.6  | 580x440x320   | 35           | 16  |
| CMF-US-025N   | 13.5                      | 6.1 | 24                   | 11  | Carton     | 22.83x17.32x12.6  | 580x440x320   | 44           | 20  |
| CMF-US-040N   | 13.5                      | 6.1 | 60                   | 27  | Wooden box | 36.22x28.35x20.47 | 920x720x520   | 123          | 56  |
| CMF-US-040H   | 13.5                      | 6.1 | 66                   | 30  | Wooden box | 36.22x28.35x20.47 | 920x720x520   | 130          | 59  |
| CMF-US-050N   | 13.5                      | 6.1 | 68                   | 31  | Wooden box | 36.22x28.35x20.47 | 920x720x520   | 132          | 60  |
| CMF-US-050H   | 13.5                      | 6.1 | 104                  | 47  | Wooden box | 51.18x29.53x18.50 | 1300x750x470  | 218          | 99  |
| CMF-US-080N   | 13.5                      | 6.1 | 108                  | 49  | Wooden box | 47.24x36.22x20.47 | 1200x920x520  | 223          | 101 |
| CMF-US-080H   | 13.5                      | 6.1 | 176                  | 80  | Wooden box | 47.24x36.22x20.47 | 1200x920x520  | 287          | 130 |
| CMF-US-100N   | 13.5                      | 6.1 | 159                  | 72  | Wooden box | 47.24x36.22x20.47 | 1200x920x520  | 271          | 123 |
| CMF-US-100H   | 13.5                      | 6.1 | 386                  | 175 | Wooden box | 59.05x52.76x21.26 | 1500x1340x540 | 545          | 247 |
| CMF-US-150N   | 13.5                      | 6.1 | 397                  | 180 | Wooden box | 59.05x52.76x21.26 | 1500x1340x540 | 556          | 252 |
| CMF-US-150H   | 13.5                      | 6.1 | 476                  | 216 | Wooden box | 70.87x64.96x22.05 | 1800x1650x560 | 666          | 302 |
| CMF-US-200N   | 13.5                      | 6.1 | 529                  | 240 | Wooden box | 70.87x64.96x22.05 | 1800x1650x560 | 705          | 320 |
| CMF-US-250N   | 13.5                      | 6.1 | 672                  | 305 | Wooden box | 78.74x70.87x23.62 | 2000x1800x600 | 915          | 415 |

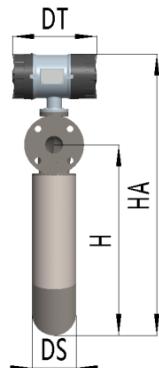
d) Remote type package, T1 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connections, 10 meters cable

| Specification  | Net Weight of transmitter |     | Net Weight of sensor |     | Material   | Packaging Size    |               | Gross Weight |       |
|----------------|---------------------------|-----|----------------------|-----|------------|-------------------|---------------|--------------|-------|
|                | Ib                        | kg  | Ib                   | kg  |            | in                | mm            | Ib           | kg    |
| CMF-US-001N    | 12                        | 5.4 | 6.6                  | 3   | Carton     | 17.72x12.2x9.06   | 450x310x230   | 20           | 9.3   |
| CMF-US-002N    | 12                        | 5.4 | 7.7                  | 3.5 | Carton     | 17.72x12.2x9.06   | 450x310x230   | 23           | 10.3  |
| CMF-US-005N    | 12                        | 5.4 | 9.9                  | 4.5 | Carton     | 17.72x12.2x9.06   | 450x310x230   | 25           | 11.3  |
| CMF-US-010N    | 12                        | 5.4 | 12                   | 5.5 | Carton     | 17.72x12.2x9.06   | 450x310x230   | 27           | 12.3  |
| CMF-US-015N    | 12                        | 5.4 | 18                   | 8.1 | Carton     | 22.83x17.32x12.6  | 580x440x320   | 36           | 16.3  |
| CMF-US-025N    | 12                        | 5.4 | 29                   | 13  | Carton     | 22.83x17.32x12.6  | 580x440x320   | 47           | 21.3  |
| CMF-US-25H/40N | 12                        | 5.4 | 48,5                 | 22  | Wooden box | 38.39x22.99x12.24 | 975x584x311   | 124          | 56.3  |
| CMF-US-040H    | 12                        | 5.4 | 52.9                 | 24  | Wooden box | 39.76x24.88x12.52 | 1010x632x318  | 131          | 59.3  |
| CMF-US-050N    | 12                        | 5.4 | 61.7                 | 28  | Wooden box | 39.76x24.88x12.52 | 1010x632x318  | 140          | 63.3  |
| CMF-US-050H    | 12                        | 5.4 | 79.4                 | 36  | Wooden box | 43.31x28.74x13.90 | 1100*730*353  | 173          | 78.3  |
| CMF-US-080N    | 12                        | 5.4 | 94.8                 | 43  | Wooden box | 43.31x28.74x13.90 | 1100x730x353  | 188          | 85.3  |
| CMF-US-080H    | 12                        | 5.4 | 194                  | 88  | Wooden box | 50.79x33.86x13.11 | 1290x860x333  | 294          | 133.3 |
| CMF-US-100N    | 12                        | 5.4 | 212                  | 96  | Wooden box | 50.79x33.86x13.11 | 1290x860x333  | 312          | 141.3 |
| CMF-US-100H    | 12                        | 5.4 | 293                  | 133 | Wooden box | 61.42x43.31x16.54 | 1560x1100x420 | 547          | 248.3 |
| CMF-US-150N    | 12                        | 5.4 | 348                  | 158 | Wooden box | 61.42x43.31x16.54 | 1560x1100x420 | 603          | 273.3 |
| CMF-US-150H    | 12                        | 5.4 | 657                  | 298 | Wooden box | 70.87x55.12x22.83 | 1800x1400x580 | 944          | 428.3 |
| CMF-US-200N    | 12                        | 5.4 | 723                  | 328 | Wooden box | 70.87x55.12x22.83 | 1800x1400x580 | 1006         | 458.3 |
| CMF-US-200H    | 12                        | 5.4 | 822                  | 373 | Wooden box | 78.74x70.87x23.62 | 2000x1800x600 | 1112         | 504.3 |
| CMF-US-250N    | 12                        | 5.4 | 906                  | 411 | Wooden box | 78.74x70.87x23.62 | 2000x1800x600 | 1193         | 541.3 |
| CMF-US-250H    | 12                        | 5.4 | 1113                 | 505 | Wooden box | 86.61x74.80x25.98 | 2200x1900x660 | 1392         | 631.3 |
| CMF-US-300N    | 12                        | 5.4 | 1199                 | 544 | Wooden box | 86.61x74.80x25.98 | 2200x1900x660 | 1478         | 670.3 |

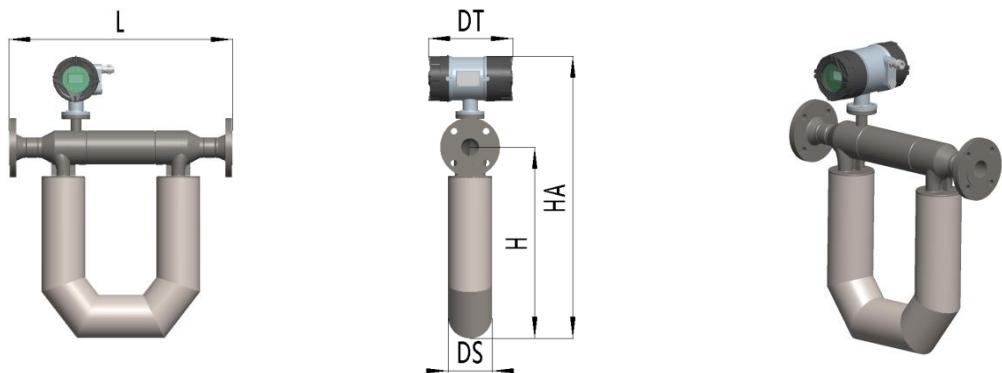
### 3. Dimensions

a) Integral type

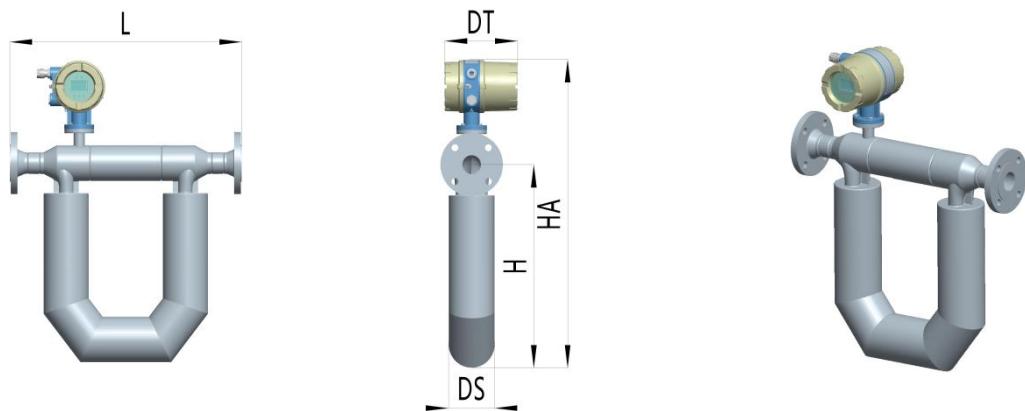
i. With T0 transmitter Imperial size, inch



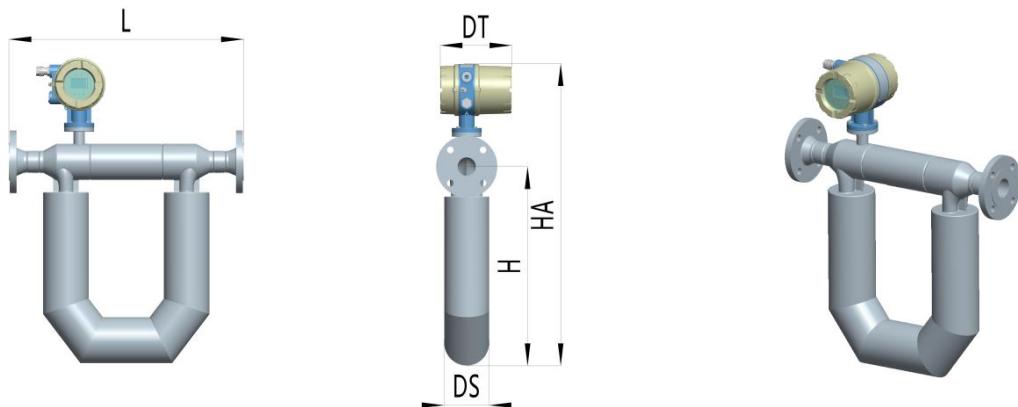
| Specification | Line Size | L     | H     | HA    | DS    | DT   |
|---------------|-----------|-------|-------|-------|-------|------|
| CMF-US-010N   | 3/8       | 7.87  | 6.69  | 16.46 | 3.74  | 9.45 |
| CMF-US-015N   | 1/2       | 10.08 | 8.66  | 19.09 | 4.53  | 9.45 |
| CMF-US-025N   | 1         | 11.97 | 12.20 | 21.65 | 5.31  | 9.45 |
| CMF-US-040N   | 1-1/2     | 22.60 | 20.55 | 30.55 | 4.76  | 9.45 |
| CMF-US-040H   | 1-1/2     | 24.49 | 21.34 | 31.46 | 4.76  | 9.45 |
| CMF-US-050N   | 2         | 24.49 | 21.34 | 31.46 | 4.76  | 9.45 |
| CMF-US-050H   | 2         | 27.64 | 25.91 | 36.14 | 5.91  | 9.45 |
| CMF-US-080N   | 3         | 30.04 | 26.69 | 37.44 | 5.91  | 9.45 |
| CMF-US-080H   | 3         | 33.46 | 33.90 | 45.63 | 7.72  | 9.45 |
| CMF-US-100N   | 4         | 32.36 | 28.86 | 40.43 | 5.91  | 9.45 |
| CMF-US-100H   | 4         | 41.89 | 45.28 | 57.95 | 11.89 | 9.45 |
| CMF-US-150N   | 6         | 45.67 | 39.13 | 51.69 | 9.65  | 9.45 |
| CMF-US-150H   | 6         | 48.82 | 49.49 | 63.35 | 12.83 | 9.45 |
| CMF-US-200N   | 8         | 49.92 | 49.49 | 63.35 | 12.83 | 9.45 |
| CMF-US-250N   | 10        | 69.29 | 68.94 | 84.65 | 17.13 | 9.45 |



| Specification | Line Size | L    | H    | HA   | DS  | DT  |
|---------------|-----------|------|------|------|-----|-----|
| CMF-US-010N   | 10        | 200  | 170  | 418  | 95  | 240 |
| CMF-US-015N   | 15        | 256  | 220  | 485  | 115 | 240 |
| CMF-US-025N   | 25        | 304  | 310  | 550  | 135 | 240 |
| CMF-US-040N   | 40        | 574  | 522  | 776  | 121 | 240 |
| CMF-US-040H   | 40        | 622  | 542  | 799  | 121 | 240 |
| CMF-US-050N   | 50        | 622  | 542  | 799  | 121 | 240 |
| CMF-US-050H   | 50        | 702  | 658  | 918  | 150 | 240 |
| CMF-US-080N   | 80        | 763  | 678  | 951  | 150 | 240 |
| CMF-US-080H   | 80        | 850  | 861  | 1159 | 196 | 240 |
| CMF-US-100N   | 100       | 822  | 733  | 1027 | 150 | 240 |
| CMF-US-100H   | 100       | 1064 | 1150 | 1472 | 302 | 240 |
| CMF-US-150N   | 150       | 1160 | 994  | 1313 | 245 | 240 |
| CMF-US-150H   | 150       | 1240 | 1257 | 1609 | 326 | 240 |
| CMF-US-200N   | 200       | 1268 | 1257 | 1609 | 326 | 240 |
| CMF-US-250N   | 250       | 1760 | 1751 | 2150 | 435 | 240 |



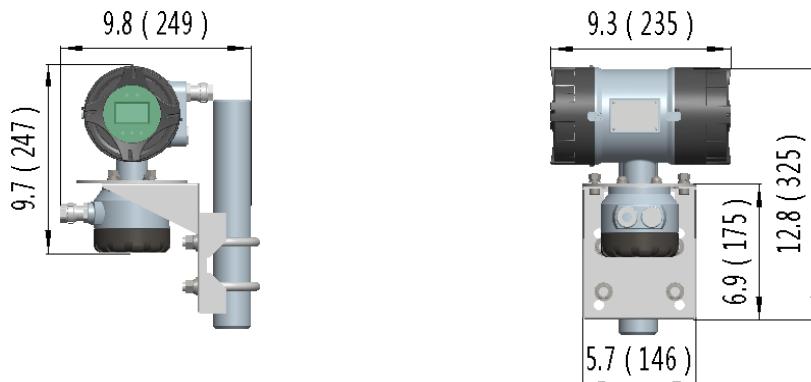
| Specification   | L     | H     | HA    | DS    | DT   |
|-----------------|-------|-------|-------|-------|------|
| CMF-US-010N     | 7.87  | 6.69  | 17.17 | 3.74  | 7.56 |
| CMF-US-015N     | 10.08 | 8.66  | 19.80 | 4.53  | 7.56 |
| CMF-US-025N     | 11.97 | 12.20 | 22.36 | 5.31  | 7.56 |
| CMF-US-25H/040N | 22.60 | 20.55 | 31.26 | 4.76  | 7.56 |
| CMF-US-040H     | 24.49 | 21.34 | 32.17 | 4.76  | 7.56 |
| CMF-US-050N     | 24.49 | 21.34 | 32.17 | 4.76  | 7.56 |
| CMF-US-050H     | 27.64 | 25.91 | 36.85 | 5.91  | 7.56 |
| CMF-US-080N     | 30.04 | 26.69 | 38.15 | 5.91  | 7.56 |
| CMF-US-080H     | 33.46 | 34.29 | 46.73 | 7.72  | 7.56 |
| CMF-US-100N     | 33.46 | 34.29 | 46.73 | 7.72  | 7.56 |
| CMF-US-100H     | 41.89 | 45.28 | 58.66 | 11.89 | 7.56 |
| CMF-US-150N     | 45.83 | 39.13 | 52.40 | 9.65  | 7.56 |
| CMF-US-150H     | 48.82 | 49.49 | 64.06 | 12.83 | 7.56 |
| CMF-US-200N     | 49.84 | 49.49 | 64.06 | 12.83 | 7.56 |
| CMF-US-200H     | 52.76 | 55.31 | 69.41 | 14.17 | 7.56 |
| CMF-US-250N     | 53.90 | 55.31 | 69.41 | 14.17 | 7.56 |
| CMF-US-250H     | 55.20 | 67.17 | 79.09 | 18.15 | 7.56 |
| CMF-US-300N     | 57.13 | 67.17 | 79.09 | 18.15 | 7.56 |



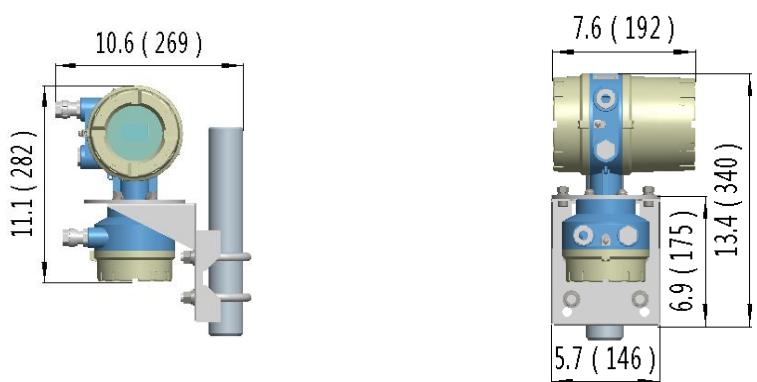
| Specification   | L    | H    | HA   | DS  | DT  |
|-----------------|------|------|------|-----|-----|
| CMF-US-010N     | 200  | 170  | 436  | 95  | 192 |
| CMF-US-015N     | 256  | 220  | 503  | 115 | 192 |
| CMF-US-025N     | 304  | 310  | 568  | 135 | 192 |
| CMF-US-25H/040N | 574  | 522  | 794  | 121 | 192 |
| CMF-US-040H     | 622  | 542  | 817  | 121 | 192 |
| CMF-US-050N     | 622  | 542  | 817  | 121 | 192 |
| CMF-US-050H     | 702  | 658  | 936  | 150 | 192 |
| CMF-US-080N     | 763  | 678  | 969  | 150 | 192 |
| CMF-US-080H     | 850  | 871  | 1187 | 196 | 192 |
| CMF-US-100N     | 850  | 871  | 1187 | 196 | 192 |
| CMF-US-100H     | 1064 | 1150 | 1490 | 302 | 192 |
| CMF-US-150N     | 1164 | 994  | 1331 | 245 | 192 |
| CMF-US-150H     | 1240 | 1257 | 1627 | 326 | 192 |
| CMF-US-200N     | 1266 | 1257 | 1627 | 326 | 192 |
| CMF-US-200H     | 1340 | 1405 | 1763 | 360 | 192 |
| CMF-US-250N     | 1369 | 1405 | 1763 | 360 | 192 |
| CMF-US-250H     | 1402 | 1706 | 2009 | 461 | 192 |
| CMF-US-300N     | 1451 | 1706 | 2009 | 461 | 192 |

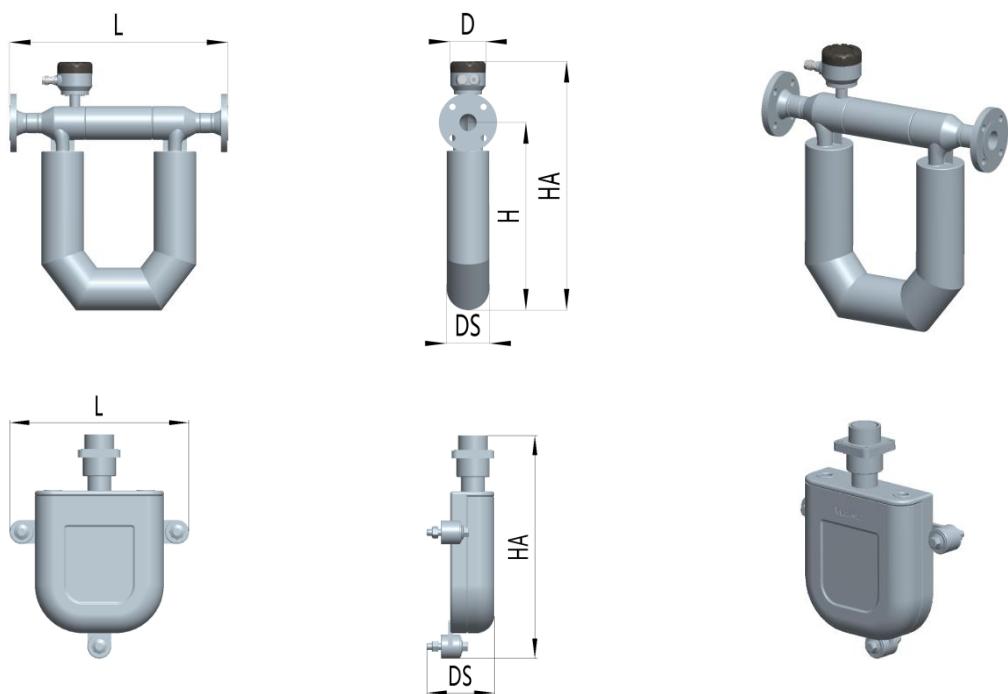
b) Remote type:

i. T0 transmitter size, inch (mm)

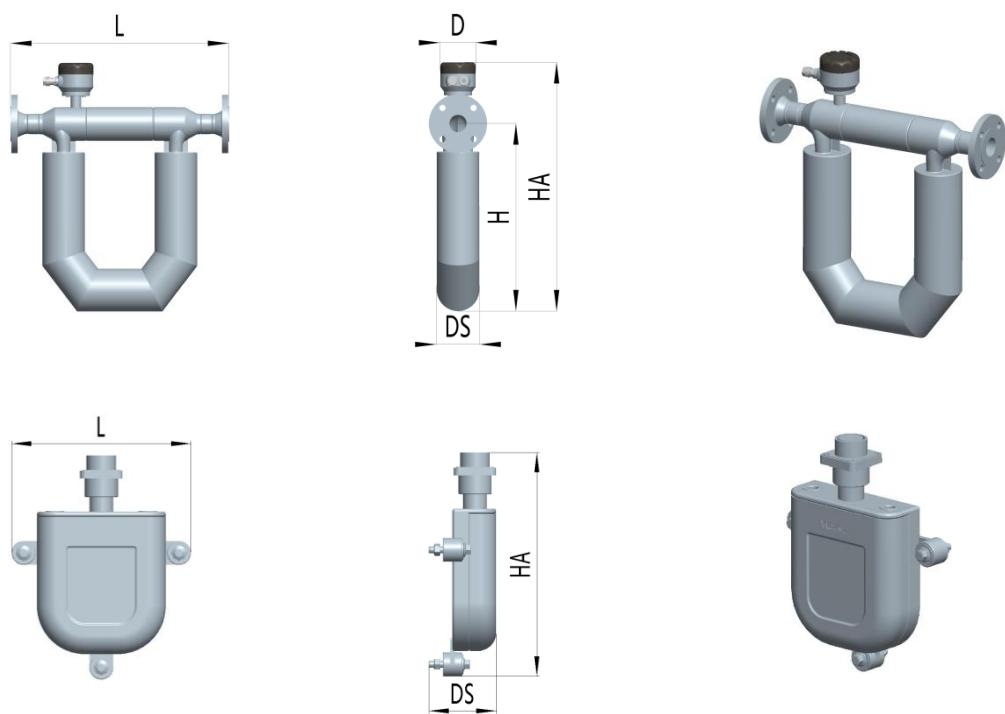


ii. T1 transmitter size, inch (mm)

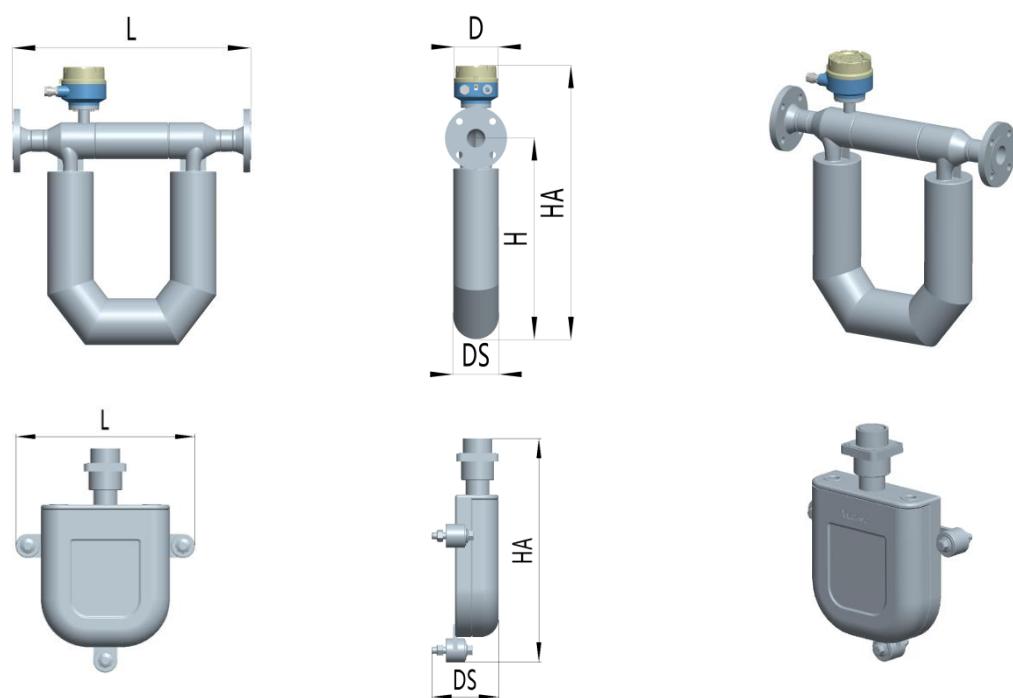




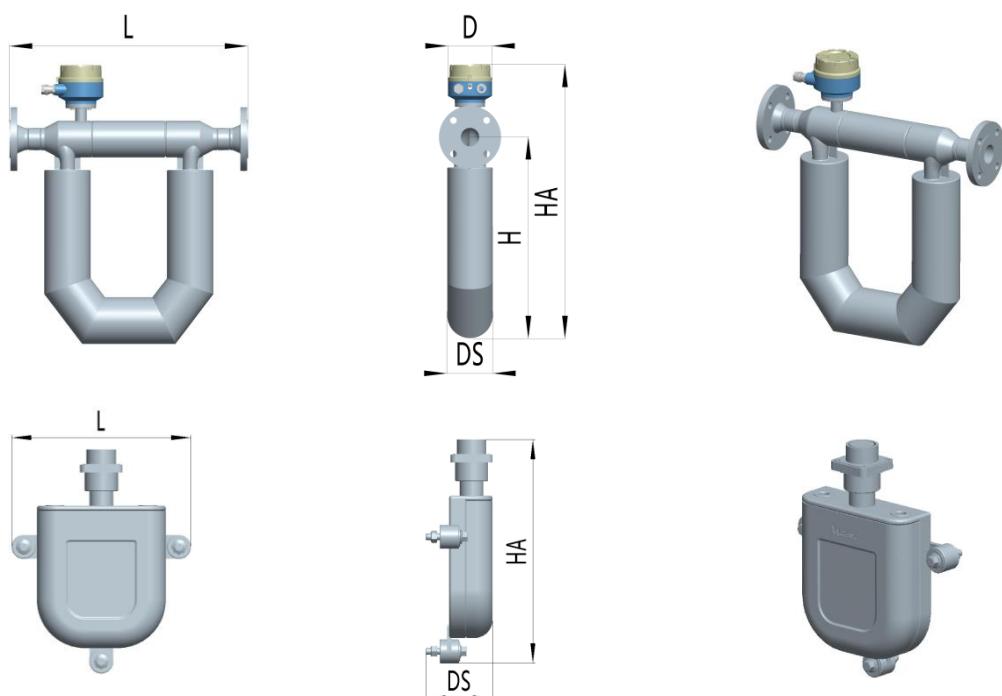
| Specification | Line Size | L     | H     | HA    | DS    | D    |
|---------------|-----------|-------|-------|-------|-------|------|
| CMF-US-001N   | 1/24      | 4.53  | \     | 5.87  | 1.18  | \    |
| CMF-US-002N   | 1/12      | 5.31  | \     | 6.65  | 1.57  | \    |
| CMF-US-005N   | 3/16      | 6.89  | \     | 8.23  | 2.56  | \    |
| CMF-US-010N   | 3/8       | 7.87  | 6.69  | 9.49  | 3.74  | 3.94 |
| CMF-US-015N   | 1/2       | 10.08 | 8.66  | 14.65 | 4.53  | 3.94 |
| CMF-US-025N   | 1         | 11.97 | 12.20 | 18.39 | 5.31  | 3.94 |
| CMF-US-040N   | 1-1/2     | 22.60 | 20.55 | 27.32 | 4.76  | 3.94 |
| CMF-US-040H   | 1-1/2     | 24.49 | 21.34 | 28.23 | 4.76  | 3.94 |
| CMF-US-050N   | 2         | 24.49 | 21.34 | 28.23 | 4.76  | 3.94 |
| CMF-US-050H   | 2         | 27.64 | 25.91 | 32.91 | 5.91  | 3.94 |
| CMF-US-080N   | 3         | 30.04 | 26.69 | 34.21 | 5.91  | 3.94 |
| CMF-US-080H   | 3         | 33.46 | 33.90 | 42.40 | 7.72  | 3.94 |
| CMF-US-100N   | 4         | 32.36 | 28.86 | 37.20 | 5.91  | 3.94 |
| CMF-US-100H   | 4         | 41.89 | 45.28 | 54.72 | 11.89 | 3.94 |
| CMF-US-150N   | 6         | 45.67 | 39.13 | 48.46 | 9.65  | 3.94 |
| CMF-US-150H   | 6         | 48.82 | 49.49 | 60.12 | 12.83 | 3.94 |
| CMF-US-200N   | 8         | 49.92 | 49.49 | 60.12 | 12.83 | 3.94 |
| CMF-US-250N   | 10        | 69.29 | 68.94 | 81.42 | 17.13 | 3.94 |



| Specification | Line Size | L    | H    | HA   | DS  | D   |
|---------------|-----------|------|------|------|-----|-----|
| CMF-US-001N   | 1         | 115  | \    | 149  | 30  | \   |
| CMF-US-002N   | 2         | 135  | \    | 169  | 40  | \   |
| CMF-US-005N   | 5         | 175  | \    | 209  | 65  | \   |
| CMF-US-010N   | 10        | 200  | 170  | 241  | 95  | 100 |
| CMF-US-015N   | 15        | 256  | 220  | 372  | 115 | 100 |
| CMF-US-025N   | 25        | 304  | 310  | 467  | 135 | 100 |
| CMF-US-040N   | 40        | 574  | 522  | 694  | 121 | 100 |
| CMF-US-040H   | 40        | 622  | 542  | 717  | 121 | 100 |
| CMF-US-050N   | 50        | 622  | 542  | 717  | 121 | 100 |
| CMF-US-050H   | 50        | 702  | 658  | 836  | 150 | 100 |
| CMF-US-080N   | 80        | 763  | 678  | 869  | 150 | 100 |
| CMF-US-080H   | 80        | 850  | 861  | 1077 | 196 | 100 |
| CMF-US-100N   | 100       | 822  | 733  | 945  | 150 | 100 |
| CMF-US-100H   | 100       | 1064 | 1150 | 1390 | 302 | 100 |
| CMF-US-150N   | 150       | 1160 | 994  | 1231 | 245 | 100 |
| CMF-US-150H   | 150       | 1240 | 1257 | 1527 | 326 | 100 |
| CMF-US-200N   | 200       | 1268 | 1257 | 1527 | 326 | 100 |
| CMF-US-250N   | 250       | 1760 | 1751 | 2068 | 435 | 100 |



| Specification    | L     | H     | HA    | DS    | D    |
|------------------|-------|-------|-------|-------|------|
| CMF-US-001N      | 4.53  | \     | 5.87  | 1.18  | \    |
| CMF-US-002N      | 5.31  | \     | 6.65  | 1.57  | \    |
| CMF-US-005N      | 6.89  | \     | 8.23  | 2.56  | \    |
| CMF-US-010N      | 7.87  | 6.69  | 10.20 | 3.74  | 4.61 |
| CMF-US-015N      | 10.08 | 8.66  | 15.35 | 4.53  | 4.61 |
| CMF-US-025N      | 11.97 | 12.20 | 19.09 | 5.31  | 4.61 |
| CMF-US-025H/040N | 22.60 | 20.55 | 28.03 | 4.76  | 4.61 |
| CMF-US-040H/050N | 24.49 | 21.34 | 28.94 | 4.76  | 4.61 |
| CMF-US-050H/080N | 27.64 | 25.91 | 33.62 | 5.91  | 4.61 |
| CMF-US-080H/100N | 33.46 | 34.29 | 43.50 | 7.72  | 4.61 |
| CMF-US-100H      | 41.89 | 45.28 | 55.20 | 11.89 | 4.61 |
| CMF-US-150N      | 45.83 | 39.13 | 58.35 | 9.65  | 4.61 |
| CMF-US-150H      | 48.82 | 49.49 | 60.83 | 12.83 | 4.61 |
| CMF-US-200N      | 49.84 | 49.49 | 60.83 | 12.83 | 4.61 |
| CMF-US-200H      | 52.76 | 55.31 | 66.18 | 14.17 | 4.61 |
| CMF-US-250N      | 53.90 | 55.31 | 66.18 | 14.17 | 4.61 |
| CMF-US-250H      | 55.20 | 67.17 | 75.87 | 18.15 | 4.61 |
| CMF-US-300N      | 57.13 | 67.17 | 75.87 | 18.15 | 4.61 |

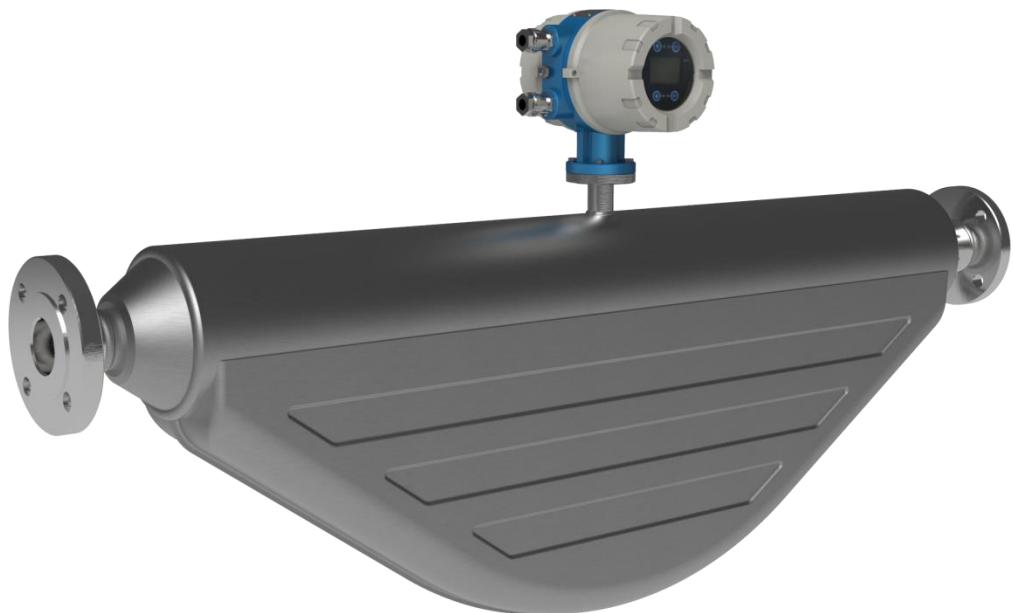


| Specification    | L    | H    | HA   | DS  | D   |
|------------------|------|------|------|-----|-----|
| CMF-US-001N      | 115  | \    | 149  | 30  | \   |
| CMF-US-002N      | 135  | \    | 169  | 40  | \   |
| CMF-US-005N      | 175  | \    | 209  | 65  | \   |
| CMF-US-010N      | 200  | 170  | 259  | 95  | 117 |
| CMF-US-015N      | 256  | 220  | 390  | 115 | 117 |
| CMF-US-025N      | 304  | 310  | 485  | 135 | 117 |
| CMF-US-025H/040N | 574  | 522  | 712  | 121 | 117 |
| CMF-US-040H/050N | 622  | 542  | 735  | 121 | 117 |
| CMF-US-050H/080N | 702  | 658  | 854  | 150 | 117 |
| CMF-US-080H/100N | 850  | 871  | 1105 | 196 | 117 |
| CMF-US-100H      | 1064 | 1150 | 1402 | 302 | 117 |
| CMF-US-150N      | 1164 | 994  | 1482 | 245 | 117 |
| CMF-US-150H      | 1240 | 1257 | 1545 | 326 | 117 |
| CMF-US-200N      | 1266 | 1257 | 1545 | 326 | 117 |
| CMF-US-200H      | 1340 | 1405 | 1681 | 360 | 117 |
| CMF-US-250N      | 1369 | 1405 | 1681 | 360 | 117 |
| CMF-US-250H      | 1402 | 1706 | 1927 | 461 | 117 |
| CMF-US-300N      | 1451 | 1706 | 1927 | 461 | 117 |

# Walsn Mass Flowmeter – VS Series

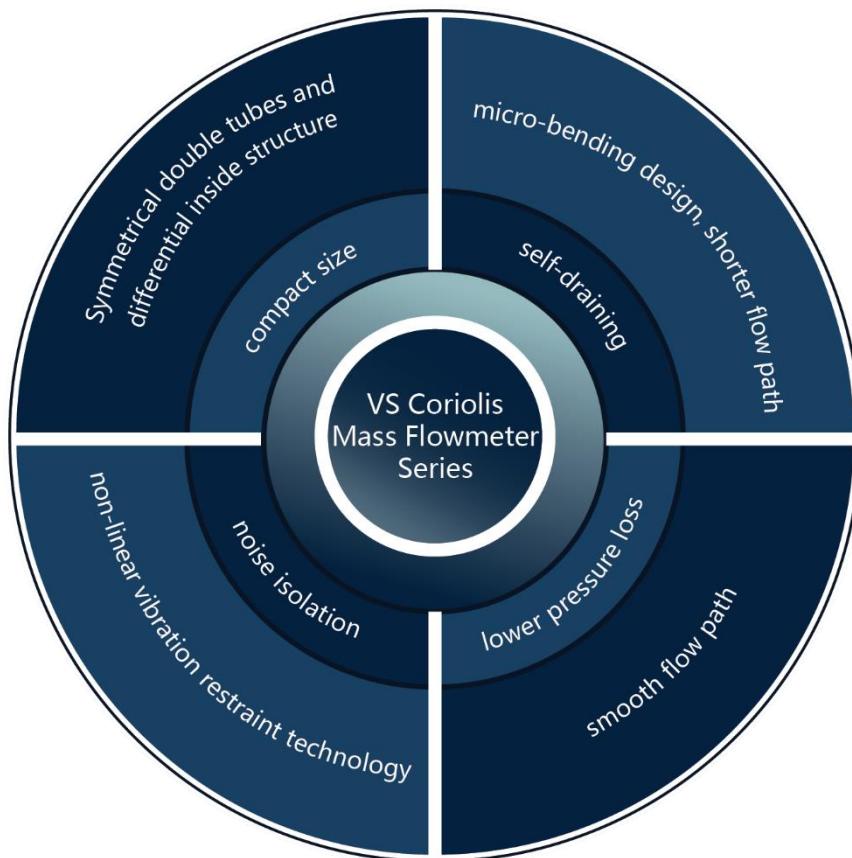
The **VS series** Coriolis mass flowmeter is a new generation of product with twinned micro bend flow tubes from Walsn. The Walsn mass flow meter is equipped with a transmitter utilizing a digital signal processor (DSP), integrated with digital closed-loop vibration control (DLC), which performs calculations and monitors diagnostic functions of the sensor. This provides high accuracy measurement, wide range ability and excellent reliability for you. Online node-configuration, diagnostics and data recording can be handled directly through a Hart communicator or Modbus.

The **VS Series** flowmeter not only provides mass flow rate, but can also calculate: density, temperature volumetric flow rate, total flow and component fractions online and in real-time.





# Product Features



## Compact structure & High stability

These Coriolis mass flow meters provide high-sensitivity and high-accuracy measurement, with multi-variable outputs. They are the ideal measuring solution for flow process control.

| Features  |
|---|
| ◆ Compact structure with micro bend flow tube design  |
| ◆ Self-draining flow tube design  |
| ◆ Dedicated ASIC with digital closed-loop control (DLC) improves the performance of gas-liquid flow measurement |
| ◆ Dynamic vibration balance (DVB) technology provides system stability  |
| ◆ Double-temperature compensation and high-pressure compensation improve installed performance                  |

## + Applicable Fluids

- ◎ Gases
- ◎ Slurries
- ◎ Custody transfer
- ◎ Reactor feed ratio
- ◎ Liquids
- ◎ Density measurement
- ◎ Batch control

## + Typical Applications

## + Performance Characteristics

### 1. Operating Conditions

- a) Flow measurement uncertainty includes the combined effects of linearity, repeatability and hysteresis
- b) Measurement performance is based on calibration with water as the process fluid at typical process conditions ( 20°C—30°C & 200 KPa—400 KPa)
- c) Measurement performance is based on collected frequency or pulse outputs by the flow meter

### 2. Performance

- a) Flow Performance
  - i. Mass flow / volume flow liquid  
Uncertainty: ± 0.10%  
Repeatability: ≤ 0.05%
  - ii. Mass flow / volume flow gas  
Uncertainty: ± 0.5%  
Repeatability: ≤ 0.25%
- b) Density Performance
  - i. Liquid Density:  
Error: ± 0.001 g/cm³ (1.0kg/m³)  
Repeatability: ± 0.0005 g/cm³ (0.5 kg/m³)  
Range: 0.1g/cm³—2.5 g/cm³ (100kg/m³—2,500kg/m³)
  - ii. Gas Density: Not Applicable
- c) Temperature Performance (Liquid & Gas)  
Error: ±1 °C (±1.8 °F)  
Repeatability: ±0.1 °C (± 0.18 °F)  
Range: -240 °C—400 °C (-400 °F—752 °F)

## d) Zero Stability

| Specification | Zero Stability |      |
|---------------|----------------|------|
|               | lb/min         | kg/h |
| CMF-VS-002    | 0.0004         | 0.01 |
| CMF-VS-005    | 0.002          | 0.05 |
| CMF-VS-010    | 0.004          | 0.10 |
| CMF-VS-015H   | 0.0111         | 0.30 |
| CMF-VS-025H   | 0.0333         | 0.90 |
| CMF-VS-040H   | 0.0555         | 1.50 |
| CMF-VS-050H   | 0.111          | 3.00 |
| CMF-VS-080H   | 0.333          | 9.00 |

**3. Relationship between Zero Stability, Maximum Error, and Uncertainty**

- a) When:  $\text{Zero Stability} \leq \text{Flow} \times \text{Uncertainty}$ 
  - i. Maximum error (%) = uncertainty
  - ii. Repeatability =  $0.5 \times \text{uncertainty}$
- b) When:  $\text{Zero Stability} \geq \text{Flow} \times \text{Uncertainty}$ 
  - i. Maximum error (%) =  $\pm(\text{zero stability}/\text{flow rate}) \times 100\%$
  - ii. Repeatability =  $0.5 \times (\text{zero stability}/\text{flow rate}) \times 100\%$

## Environmental Effects

**1. Influence of Process Temperature**

Due to the temperature difference between the process fluid and the zero point calibration conditions, there can be changes in the flow tube volume, due to thermal expansion, and thermally induced stiffness of the flow tube. These factors can induce some error by causing zero-point drift.

Maximum Deviation:

- a) Flow:  $\pm \text{Max. Range} \times 0.0003\%/\text{°C}$  ( $\pm \text{Max Range} \times 0.000167\%/\text{°F}$ )
- b) Density:  $\pm 0.015 \text{ kg/m}^3/\text{°C}$  ( $0.014 \text{ lb/yd}^3/\text{°F}$ )

**2. Influence of Process Pressure**

Due to the pressure difference between the process fluid and the calibration conditions, there can be changes in the flow tube volume and flow tube stiffness, these factors can induce some error and contribute to zero-point drift.

#### Correction Formulas:

a) Flow Correction:  $Q_p = Q \times ((P_i - P_c) \times K_{iq} + 1)$

$Q_p$ -Real flow

$Q$ -Flow without pressure correction

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{iq}$ - Pressure correction coefficient for flow

b) Density correction:  $\rho_p = \rho \times ((P_i - P_c) \times K_{ip} + 1)$

$\rho_p$ - Real density ( $\text{kg}/\text{m}^3$ )

$\rho$ - Density without pressure correction ( $\text{kg}/\text{m}^3$ )

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{ip}$ - Pressure correction coefficient for density

c) Pressure Coefficient (See following table)

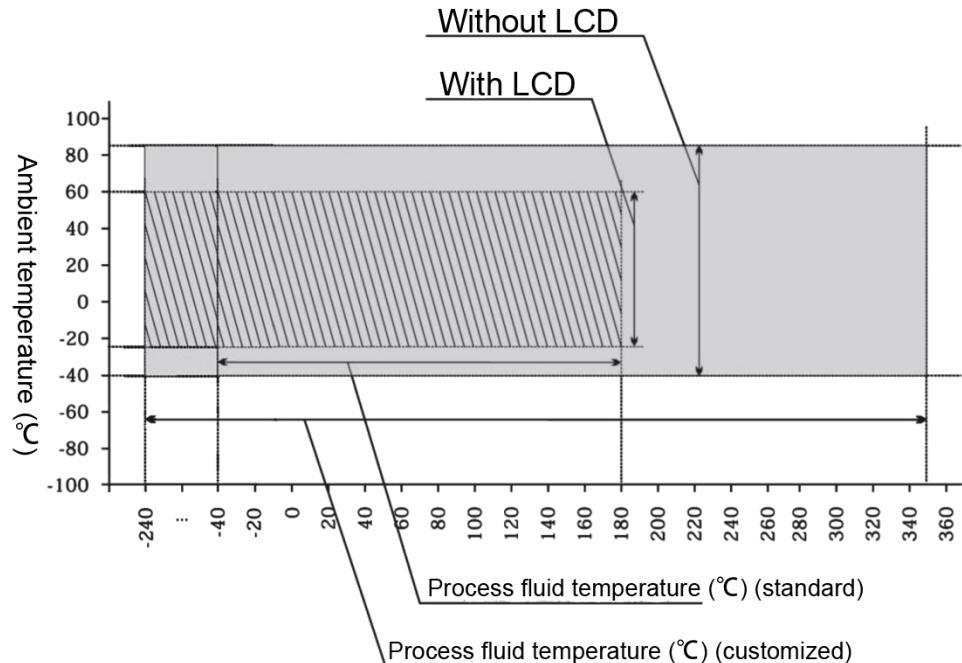
| Specification | For flow $K_{iq}$   |                     | For density $K_{ip}$ |                     |
|---------------|---------------------|---------------------|----------------------|---------------------|
|               | Pressure unit : psi | Pressure unit : bar | Pressure unit : psi  | Pressure unit : bar |
| CMF-VS-002/5  | \                   | \                   | \                    | \                   |
| CMF-VS-010    | \                   | \                   | \                    | \                   |
| CMF-VS-015H   | \                   | \                   | \                    | \                   |
| CMF-VS-025H   | \                   | \                   | \                    | \                   |
| CMF-VS-040H   | 0.00014             | 0.002               | 0.014                | 0.2                 |
| CMF-VS-050H   | 0.00042             | 0.006               | 0.014                | 0.2                 |
| CMF-VS-080H   | 0.00056             | 0.008               | 0.014                | 0.2                 |



## Process Conditions

### 1. Temperature Range

|         |   |
|---------|---|
| Process | -240°C—350°C (-400°F—662°F) (depending on configuration)                    |
| Storage | -50°C—70°C (-58°F—158°F)  |
| Ambient | -25°C—60°C (-13°F—140°F) (with LCD); -40°C—85°C (-40°F—185°F) (without LCD) |



## 2. Process Pressure

Maximum process pressure is primarily limited by the type of **process connection** used. Refer to the list of available Process Connections provided in the **Ordering Information** section. Keep in mind that when the process temperature is higher, the flow meter should be operated further below the maximum pressure for a given connection type. Walsn specialists will happily assess a proposed process condition to help ensure the correct choices are made.

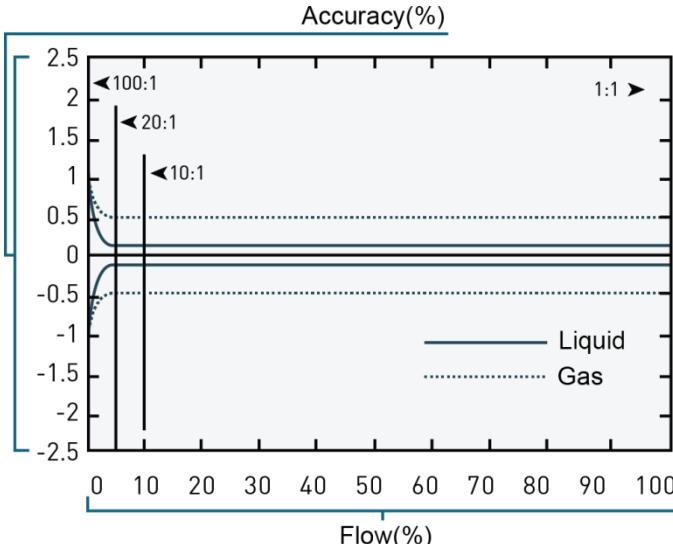
## 3. Flow Range

| Specification | Liquid |         | K – gas coefficient |
|---------------|--------|---------|---------------------|
|               | lb/min | kg/h    |                     |
| CMF-VS-002    | 3.7    | 100     | 40                  |
| CMF-VS-005    | 18.4   | 500     | 60                  |
| CMF-VS-010    | 36.7   | 1000    | 60                  |
| CMF-VS-015H   | 220    | 6000    | 70                  |
| CMF-VS-025H   | 660    | 18000   | 70                  |
| CMF-VS-040H   | 1100   | 30000   | 80                  |
| CMF-VS-050H   | 2200   | 60000   | 80                  |
| CMF-VS-080H   | 6600   | 1800000 | 100                 |

Note: gas flow range = liquid flow range  $\times$  gas process density / K

## 4. Pressure Loss

Pressure loss is related to process fluid characteristics and flow rate. The figures below illustrate typical accuracy, range ability and pressure loss for water.



| Range ability                   | 500:1 | 100:1 | 20:1 | 10:1 | 1:1  |
|---------------------------------|-------|-------|------|------|------|
| Accuracy of liquid ( $\pm \%$ ) | 2.5   | 0.8   | 0.1  | 0.1  | 0.1  |
| Accuracy of gas ( $\pm \%$ )    | 2.5   | 1.5   | 0.5  | 0.5  | 0.5  |
| Pressure Loss                   |       |       |      |      |      |
| Liquid (psi)                    | ~0    | ~0    | 0.1  | 0.25 | 14.5 |
| Liquid (bar)                    | ~0    | ~0    | 0.01 | 0.02 | 1.0  |
| Gas (psi)                       | 0     | 0     | 0.1  | 0.35 | 15.0 |
| Gas (bar)                       | 0     | 0     | 0.01 | 0.02 | 1.03 |

## + Environmental Conditions

1. Power consumption:  $\leq 20W$
2. Enclosure rating: IP65, IP67, IP68 (Remote Style Options only)
3. Vibration limits:
  - a)  $a = 0.5g$
  - b) Endurance sweep, under the condition of 20Hz ~ 400Hz frequency for 50 sweep cycles
4. Impact limits: If the flow meter is well-packed, its performance will not be affected by the following impacts:
  - a) Acceleration:  $50m/s^2$
  - b) Impact frequency: 60 times/min ~100 times/min
  - c) Impact: 1000 times
5. Ex approval: Ex d ib IIC T6 Gb
6. Electromagnetic/Electrostatic compatibility
  - a) Electrostatic discharge: level 3
  - b) Electrical fast transient/burst (EFTB) resistance: level 3



# Construction

## 1. Typical Materials of Components

| Wetted Parts | Material             | Non-Wetted Parts    | Material            |
|--------------|----------------------|---------------------|---------------------|
| Flow tube    | 316L stainless steel | Sensor housing      | 304 stainless steel |
| Separator    | 316L stainless steel | Transmitter housing | Aluminum Die-Cast   |
| Flange       | 316L stainless steel | Remote junction box | Aluminum Die-Cast   |

Note: Non-standard configurations are available. Refer to Ordering Information for details

## 2. Weight & Packaging

Weights vary depending on configuration, weights for several common configurations are listed below

- a) Integral package, T1 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connection

| Specification | Net Weight |       | Material   | Packaging Size    |               | Gross Weight |     |
|---------------|------------|-------|------------|-------------------|---------------|--------------|-----|
|               | lb         | kg    |            | in                | mm            | lb           | kg  |
| CMF-VS-015H   | 27.12      | 12.3  | Carton     | 22.83×17.32×12.6  | 580×440×320   | 53           | 24  |
| CMF-VS-025H   | 27.12      | 12.3  | Carton     | 22.83×17.32×12.6  | 580×440×320   | 53           | 24  |
| CMF-VS-040H   | 96.78      | 43.9  | Wooden box | 36.22×28.35×20.47 | 920×720×520   | 148          | 67  |
| CMF-VS-050H   | 96.78      | 43.9  | Wooden box | 36.22×28.35×20.47 | 920×720×520   | 148          | 67  |
| CMF-VS-080H   | 262.13     | 118.9 | Wooden box | 59.05×52.76×21.26 | 1500×1340×540 | 406          | 184 |

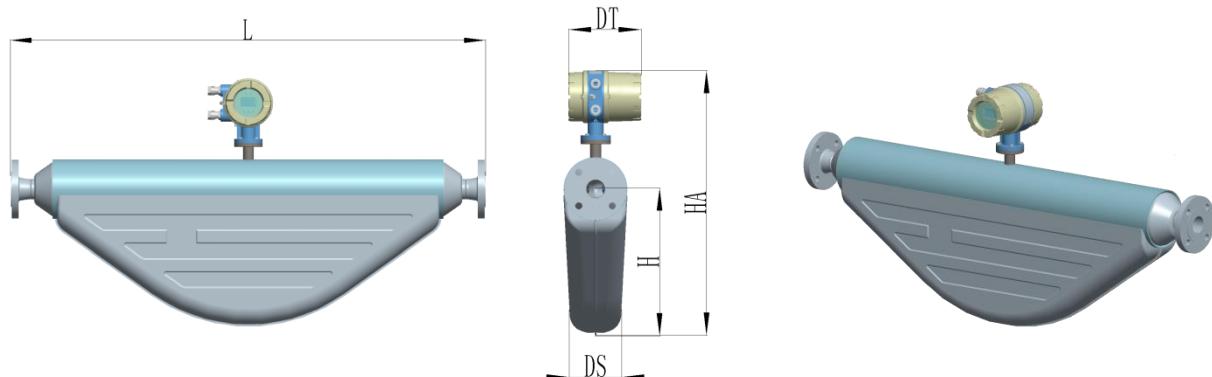
- b) Remote type package, T1 transmitter, equipped with ANSI Class 150 RF flanges or standard cable connection

| Specification | Net Weight of transmitter |     | Net Weight of sensor |       | Material   | Packaging Size    |               | Gross Weight |      |
|---------------|---------------------------|-----|----------------------|-------|------------|-------------------|---------------|--------------|------|
|               | lb                        | kg  | lb                   | kg    |            | in                | mm            | lb           | kg   |
| CMF-VS-002/5  | 12                        | 5.4 | 11                   | 5     | Carton     | 22.83×17.32×12.6  | 580×440×320   | 49           | 22.1 |
| CMF-VS-010    | 12                        | 5.4 | 14.3                 | 6.5   | Carton     | 22.83×17.32×12.6  | 580×440×320   | 52.3         | 23.6 |
| CMF-VS-015H   | 12                        | 5.4 | 21.8                 | 9.9   | Carton     | 22.83×17.32×12.6  | 580×440×320   | 59.5         | 27   |
| CMF-VS-025H   | 12                        | 5.4 | 21.8                 | 9.9   | Carton     | 22.83×17.32×12.6  | 580×440×320   | 59.5         | 27   |
| CMF-VS-040H   | 12                        | 5.4 | 91.5                 | 41.5  | Wooden box | 36.22×28.35×20.47 | 920×720×520   | 142          | 64.5 |
| CMF-VS-050H   | 12                        | 5.4 | 91.5                 | 41.5  | Wooden box | 36.22×28.35×20.47 | 920×720×520   | 142          | 64.5 |
| CMF-VS-080H   | 12                        | 5.4 | 256.8                | 116.5 | Wooden box | 59.05×52.76×21.26 | 1500×1340×540 | 412          | 187  |

### 3. Dimensions

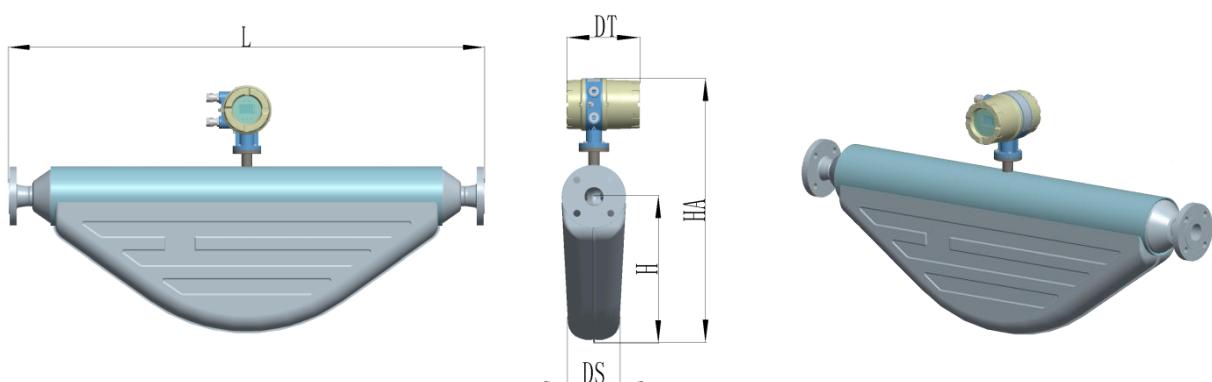
#### a) Integral type

i. With T1 transmitter Imperial size, inch



| Specification | Line Size | L     | H     | HA    | DS   | DT   |
|---------------|-----------|-------|-------|-------|------|------|
| CMF-VS-015H   | 1/2       | 17.48 | 7.48  | 17.80 | 3.50 | 7.56 |
| CMF-VS-025H   | 1         | 17.48 | 7.48  | 17.80 | 3.50 | 7.56 |
| CMF-VS-040H   | 1-1/2     | 28.94 | 11.26 | 24.29 | 4.72 | 7.56 |
| CMF-VS-050H   | 2         | 28.94 | 11.26 | 24.29 | 4.72 | 7.56 |
| CMF-VS-080H   | 3         | 52.60 | 15.20 | 28.23 | 6.61 | 7.56 |

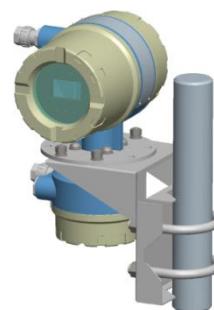
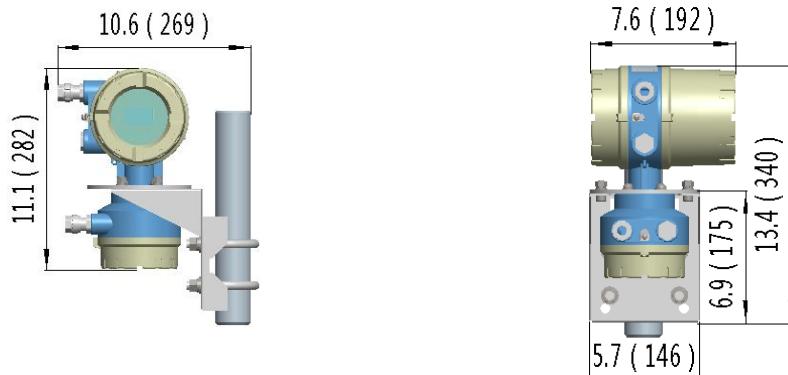
ii. With T1 transmitter metric size, mm



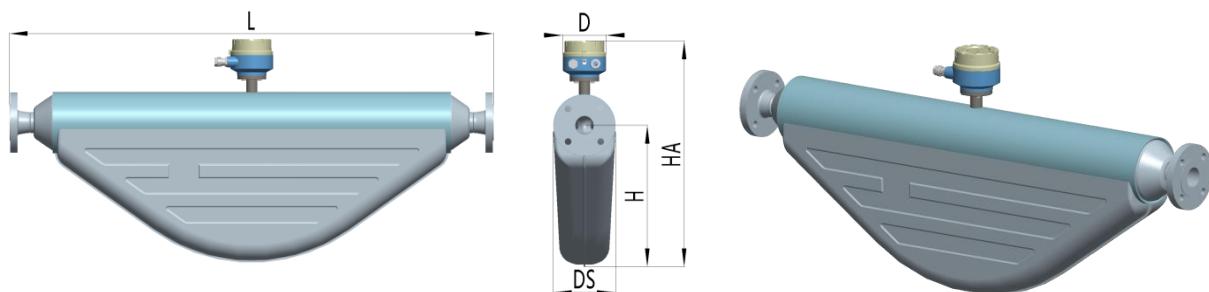
| Specification | Line Size | L    | H   | HA  | DS  | DT  |
|---------------|-----------|------|-----|-----|-----|-----|
| CMF-VS-015H   | 15        | 444  | 190 | 452 | 89  | 192 |
| CMF-VS-025H   | 25        | 444  | 190 | 452 | 89  | 192 |
| CMF-VS-040H   | 40        | 735  | 286 | 617 | 120 | 192 |
| CMF-VS-050H   | 50        | 735  | 286 | 617 | 120 | 192 |
| CMF-VS-080H   | 80        | 1336 | 386 | 717 | 168 | 192 |

b) Remote type:

i. T1 transmitter size, inch (mm)

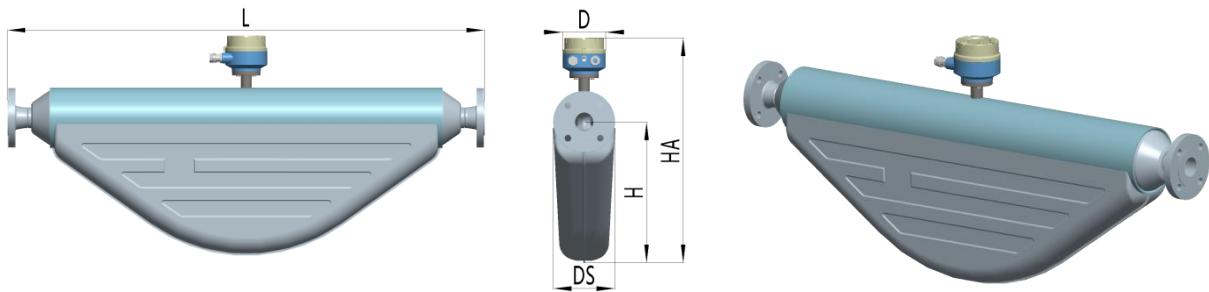


ii. Sensor paired with T1 transmitter Imperial size, inch (Normal Pressure)



| Specification | Line Size | L     | H     | HA    | DS   | DT   |
|---------------|-----------|-------|-------|-------|------|------|
| CMF-VS-002/5  | 3/16      | 15.24 | 4.21  | 10.75 | 1.93 | 4.61 |
| CMF-VS-010    | 3/8       | 15.24 | 5.59  | 12.13 | 1.93 | 4.61 |
| CMF-VS-015H   | 1/2       | 17.48 | 7.48  | 14.57 | 3.50 | 4.61 |
| CMF-VS-025H   | 1         | 17.48 | 7.48  | 14.57 | 3.50 | 4.61 |
| CMF-VS-040H   | 1-1/2     | 28.94 | 11.26 | 21.06 | 4.72 | 4.61 |
| CMF-VS-050H   | 2         | 28.94 | 11.26 | 21.06 | 4.72 | 4.61 |
| CMF-VS-080H   | 3         | 52.60 | 15.20 | 25.00 | 6.61 | 4.61 |

iii. Sensor paired with T1 transmitter metric size, mm (Normal Pressure)



| Specification | Line Size | L    | H   | HA  | DS  | DT  |
|---------------|-----------|------|-----|-----|-----|-----|
| CMF-VS-002/5  | 5         | 387  | 107 | 273 | 49  | 117 |
| CMF-VS-010    | 10        | 387  | 142 | 308 | 49  | 117 |
| CMF-VS-015H   | 15        | 444  | 190 | 370 | 89  | 117 |
| CMF-VS-025H   | 25        | 444  | 190 | 370 | 89  | 117 |
| CMF-VS-040H   | 40        | 735  | 286 | 535 | 120 | 117 |
| CMF-VS-050H   | 50        | 735  | 286 | 535 | 120 | 117 |
| CMF-VS-080H   | 80        | 1336 | 386 | 635 | 168 | 117 |

iv. Imperial size, in (High Pressure)

| Specification | Line Size | L     | H    | HA    | DS   | D    |
|---------------|-----------|-------|------|-------|------|------|
| CMF-VS-002    | 3/40      | 17.80 | 4.21 | 10.75 | 1.93 | 4.61 |
| CMF-VS-005    | 3/16      | 17.80 | 4.21 | 10.75 | 1.93 | 4.61 |

v. Metric size, mm (High Pressure)

| Specification | Line Size | L   | H   | HA  | DS | D   |
|---------------|-----------|-----|-----|-----|----|-----|
| CMF-VS-002    | 2         | 452 | 107 | 273 | 49 | 117 |
| CMF-VS-005    | 5         | 452 | 107 | 273 | 49 | 117 |

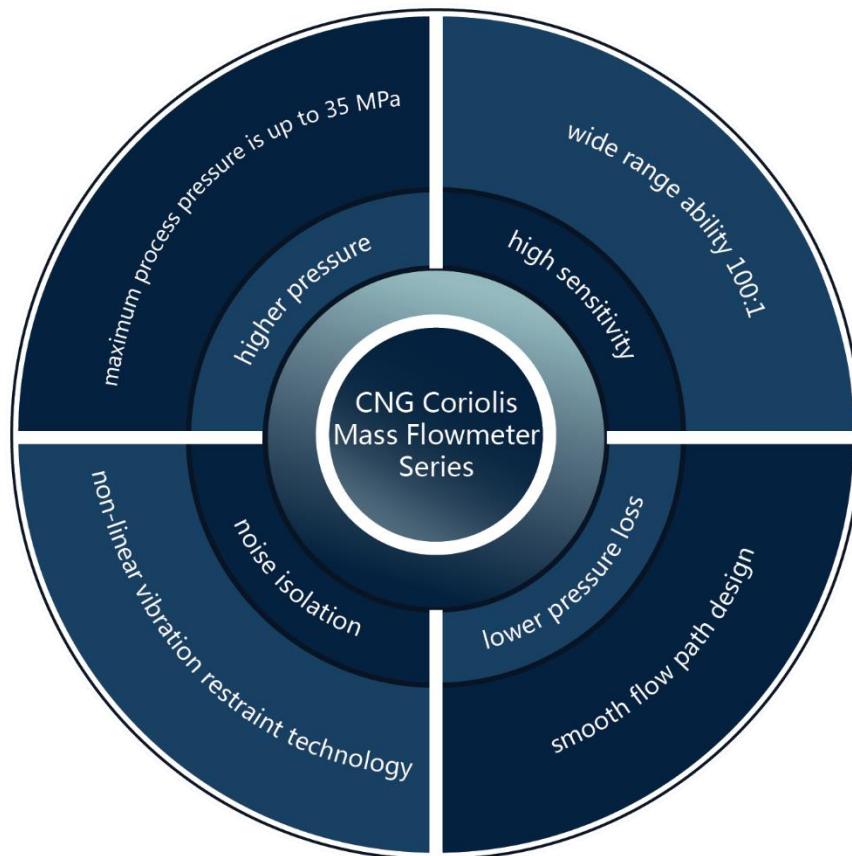
# Walsn Mass Flowmeter – CNG Series

**Walsn's CNG series** Coriolis mass flow meters are our latest high pressure product. Harnessing micro bend flow tubes, a digital signal processor (DSP), and integrated digital closed-loop vibration control (DLC) signal processing makes Walsn's CNG series a powerful tool. The transmitter simultaneously calculates outputs and performs diagnostic functions, to provide reliable high accuracy measurement, with wide range ability. Hart communication and Modbus control allow online node-configuration, diagnostics and data recording to be handled remotely, but the transmitter features an easy to use interface for those preferring direct control.

The **CNG Series** flowmeter not only provides mass flow rate, but can also calculate: density, temperature volumetric flow rate, total flow and component fractions online and in real-time.

**CNG** series is specially designed for the CNG industry, with a focus on natural gas measurement for gas dispensers in applications such as passage cars, light-duty and heavy-duty vehicles.





## Dedicated solution for CNG measurement

Coriolis mass flow meters provide sensitive and high-accuracy measurement, with multiple variable outputs, they're an impressively versatile tool for process flow control.

| Features  |
|---|
| ◆ Dual micro bend tube structure for lower pressure loss and high sensitivity, even in high pressure applications |
| ◆ Dedicated ASIC with digital closed-loop control (DLC) improves the performance of gas-liquid flow measurement   |
| ◆ Dynamic vibration balance (DVB) technology enhances system stability  |
| ◆ 2-point temperature compensation and process pressure compensation  |

## Applicable Fluids

## Typical Applications

- ◎ Compressed natural gas

- ◎ Gas dispensers for CNG

## Performance Characteristics

### 1. Operation Conditions

- a) Flow measurement uncertainty includes the combined effects of linearity, repeatability and hysteresis
- b) Measurement performance is based on calibration with water as the process fluid at typical process conditions ( 20°C—30°C & 200 KPa—400 KPa)
- c) Measurement performance is based on collected frequency or pulse outputs by the flow meter

### 2. Performance

#### a) Flow Performance

- i. Mass flow / volume flow liquid  
Uncertainty: ± 0.10%  
Repeatability: ≤ 0.05%
- ii. Mass flow / volume flow gas  
Uncertainty: ± 0.5%  
Repeatability: ≤ 0.25%

#### b) Density Performance

- i. Liquid Density:  
Error: ± 0.001 g/cm³ (1.0kg/m³)  
Repeatability: ± 0.0005 g/cm³ (0.5 kg/m³)  
Range: 0.1g/cm³—2.5 g/cm³ (100kg/m³—2,500kg/m³)
- ii. Gas Density: Not Applicable

#### c) Temperature Performance (Liquid & Gas)

- Error: ±1°C (±1.8°F)  
Repeatability: ±0.1°C (± 0.18°F)  
Range: -240°C—400°C (-400°F—752°F)

#### d) Zero Stability

| Specification | Zero Stability |      |
|---------------|----------------|------|
|               | lb/min         | kg/h |
| CMF-CNG-010   | 0.00184        | 0.05 |
| CMF-CNG-015   | 0.0055         | 0.30 |
| CMF-CNG-025   | 0.011          | 0.60 |

### 3. Relationship between Zero Stability, Maximum Error, and Uncertainty

- a) When:  $\text{Zero Stability} \leq \text{Flow} \times \text{Uncertainty}$ 
  - i. Maximum error (%) = uncertainty
  - ii. Repeatability =  $0.5 \times \text{uncertainty}$
- b) When:  $\text{Zero Stability} \geq \text{Flow} \times \text{Uncertainty}$ 
  - i. Maximum error (%) =  $\pm(\text{zero stability}/\text{flow rate}) \times 100\%$
  - ii. Repeatability =  $0.5 \times (\text{zero stability}/\text{flow rate}) \times 100\%$



## Environmental Effects

### 1. Influence of Process Temperature

Due to the temperature difference between the process fluid and the zero point calibration conditions, there can be changes in the flow tube volume, due to thermal expansion, and thermally induced stiffness of the flow tube. These factors can induce some error by causing zero-point drift.

Maximum Deviation:

- a) Flow:  $\pm \text{Max. Range} \times 0.0003/\text{ }^{\circ}\text{C}$  ( $\pm \text{Max Range} \times 0.000167/\text{ }^{\circ}\text{F}$ )
- b) Density:  $\pm 0.015 \text{ kg/m}^3/\text{ }^{\circ}\text{C}$  ( $0.014 \text{ lb/yd}^3/\text{ }^{\circ}\text{F}$ )

### 2. Influence of Process Pressure

Due to the pressure difference between the process fluid and the calibration conditions, there can be changes in the flow tube volume and flow tube stiffness, these factors can induce some error and contribute to zero-point drift.

Correction Formulas:

- a) Flow Correction:  $Q_p = Q \times ((P_i - P_c) \times K_{iq} + 1)$

$Q_p$ -Real flow

$Q$ -Flow without pressure correction

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{iq}$ - Pressure correction coefficient for flow

- b) Density correction:  $\rho_p = \rho \times ((P_i - P_c) \times K_{ip} + 1)$

$\rho_p$ - Real density ( $\text{kg/m}^3$ )

$\rho$ - Density without pressure correction ( $\text{kg/m}^3$ )

$P_i$ - Process pressure

$P_c$ - Calibration Pressure

$K_{ip}$ - Pressure correction coefficient for density

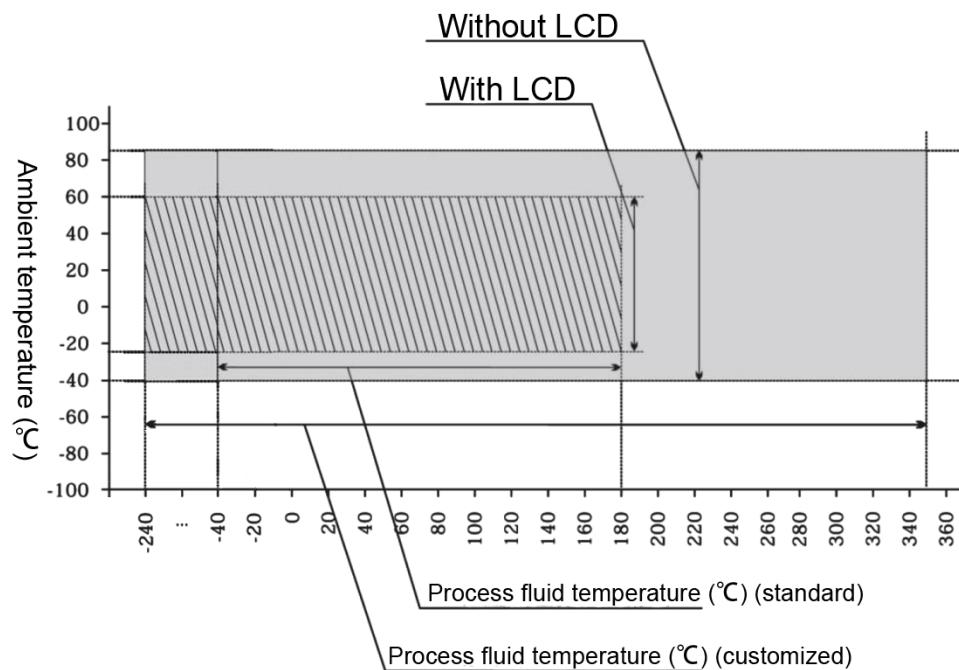
c) Pressure Coefficient (See following table)

| Specification | For flow $K_{iq}$    |                     | For density $K_{ip}$ |                     |
|---------------|----------------------|---------------------|----------------------|---------------------|
|               | Pressure unit : psi  | Pressure unit : bar | Pressure unit : psi  | Pressure unit : bar |
| CMF-CNG-010   | $4.2 \times 10^{-5}$ | $6 \times 10^{-4}$  | $2.8 \times 10^{-4}$ | $4 \times 10^{-3}$  |
| CMF-CNG-015   | $4.2 \times 10^{-5}$ | $6 \times 10^{-4}$  | $2.8 \times 10^{-4}$ | $4 \times 10^{-3}$  |
| CMF-CNG-025   | $4.2 \times 10^{-5}$ | $6 \times 10^{-4}$  | $2.8 \times 10^{-4}$ | $4 \times 10^{-3}$  |

## Process Conditions

### 1. Temperature Range

|         |   |
|---------|---|
| Process | -240°C—350°C (-400°F—662°F) (depending on configuration)                    |
| Storage | -50°C—70°C (-58°F—158°F)  |
| Ambient | -25°C—60°C (-13°F—140°F) (with LCD); -40°C—85°C (-40°F—185°F) (without LCD) |



### 2. Process Pressure

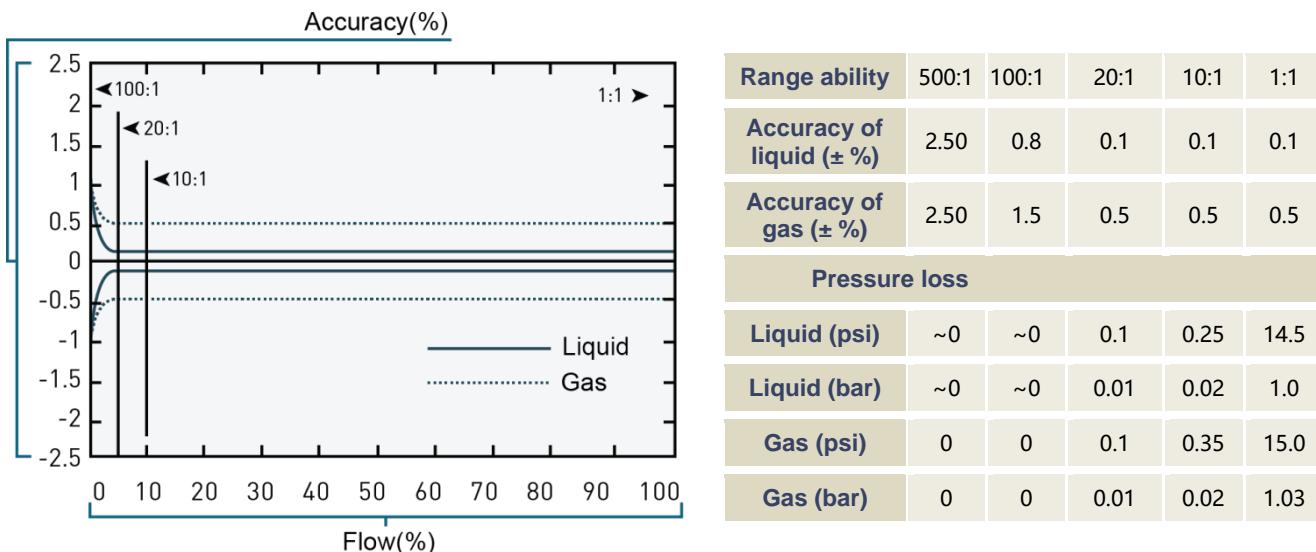
Maximum process pressure is primarily limited by the type of process connection used. Refer to the list of available **Process Connections** provided in the **Ordering Information** section. Keep in mind that when the process temperature is higher, the flow meter should be operated further below the maximum pressure for a given connection type. Walsn specialists will happily assess a proposed process condition to help ensure the correct choices are made.

| Specification | Liquid |       | K – gas coefficient |
|---------------|--------|-------|---------------------|
|               | lb/min | kg/h  |                     |
| CMF-CNG-010   | 37     | 1000  | 20                  |
| CMF-CNG-015   | 220    | 6000  | 120                 |
| CMF-CNG-025   | 440    | 12000 | 200                 |

Note: gas flow range = liquid flow range x gas process density/K

#### 4. Pressure Loss

Pressure loss is related to process fluid characteristics and flow rate. The figures below illustrate typical accuracy, range ability and pressure loss for water.



## + Environmental Conditions

1. Power consumption:  $\leq 20W$
2. Enclosure rating: IP65, IP67, IP68 (Remote Style Options only)
3. Vibration limits:
  - a)  $a = 0.5g$
  - b) Endurance sweep, under the condition of 20Hz ~ 400Hz frequency for 50 sweep cycles
4. Impact limits: If the flow meter is well-packed, its performance will not be affected by the following impacts:
  - a) Acceleration:  $50m/s^2$
  - b) Impact frequency: 60 times/min ~100 times/min
  - c) Impact: 1000 times
5. Ex approval: Ex d ib IIC T6 Gb
6. Electromagnetic/Electrostatic compatibility
  - a) Electrostatic discharge: level 3
  - b) Electrical fast transient/burst (EFTB) resistance: level 3



# Construction

## 1. Typical Materials of Components

| Wetted Parts | Material             | Non-Wetted Parts    | Material            |
|--------------|----------------------|---------------------|---------------------|
| Flow tube    | 316L stainless steel | Sensor housing      | 304 stainless steel |
| Separator    | 316L stainless steel | Transmitter housing | Aluminum Die-Cast   |
| Flange       | 316L stainless steel | Remote junction box | Aluminum Die-Cast   |

Note: Non-standard configurations are available. Refer to Ordering Information for details

## 2. Weight & Packaging

- a) Integral type package, T0 transmitter, equipped with NPT-female adapter

| Specification | Net Weight |    | Material | Packaging Size   |             | Gross Weight |    |
|---------------|------------|----|----------|------------------|-------------|--------------|----|
|               | lb         | kg |          | in               | mm          | lb           | kg |
| CMF-CNG-010   | 44         | 20 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 51           | 23 |
| CMF-CNG-015   | 44         | 20 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 51           | 23 |
| CMF-CNG-025   | 55         | 25 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 62           | 28 |

- b) Integral type package, T1 transmitter, equipped with NPT-female adapter

| Specification | Net Weight |    | Material | Packaging Size   |             | Gross Weight |    |
|---------------|------------|----|----------|------------------|-------------|--------------|----|
|               | lb         | kg |          | in               | mm          | lb           | kg |
| CMF-CNG-010   | 46         | 21 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 53           | 24 |
| CMF-CNG-015   | 46         | 21 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 53           | 24 |
| CMF-CNG-025   | 57         | 26 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 64           | 29 |

- c) Remote type package, T0 transmitter, equipped with NPT-female adapter, 10 meters cable

| Specification | Net Weight of transmitter |     | Net Weight of sensor |    | Material | Packaging Size   |             | Gross Weight |    |
|---------------|---------------------------|-----|----------------------|----|----------|------------------|-------------|--------------|----|
|               | lb                        | kg  | lb                   | kg |          | in               | mm          | lb           | kg |
| CMF-CNG-010   | 13.5                      | 6.1 | 40                   | 18 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 60           | 27 |
| CMF-CNG-015   | 13.5                      | 6.1 | 40                   | 18 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 60           | 27 |
| CMF-CNG-025   | 13.5                      | 6.1 | 51                   | 23 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 71           | 32 |

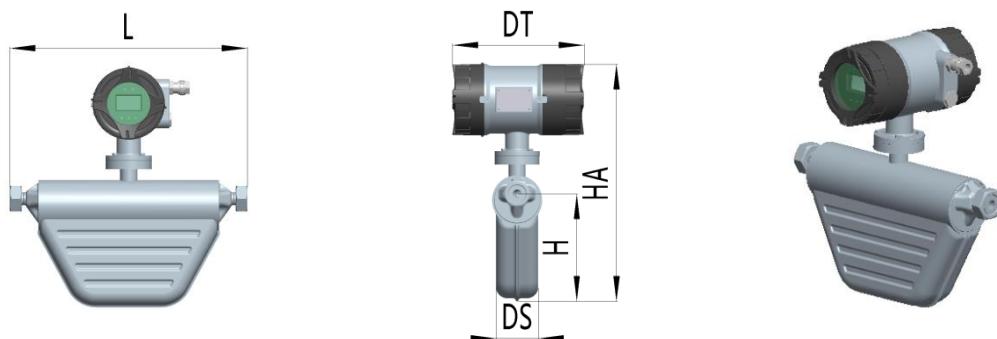
- d) Remote type package, T1 transmitter, equipped with NPT-female adapter, 10 meters cable

| Specification | Net Weight of transmitter |     | Net Weight of sensor |    | Material | Packaging Size   |             | Gross Weight |      |
|---------------|---------------------------|-----|----------------------|----|----------|------------------|-------------|--------------|------|
|               | lb                        | kg  | lb                   | kg |          | in               | mm          | lb           | kg   |
| CMF-CNG-010   | 12                        | 5.4 | 42                   | 19 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 60           | 27.3 |
| CMF-CNG-015   | 12                        | 5.4 | 42                   | 19 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 60           | 27.3 |
| CMF-CNG-025   | 12                        | 5.4 | 53                   | 24 | Carton   | 22.83×17.32×12.6 | 580×440×320 | 71           | 32.3 |

### 3. Dimensions

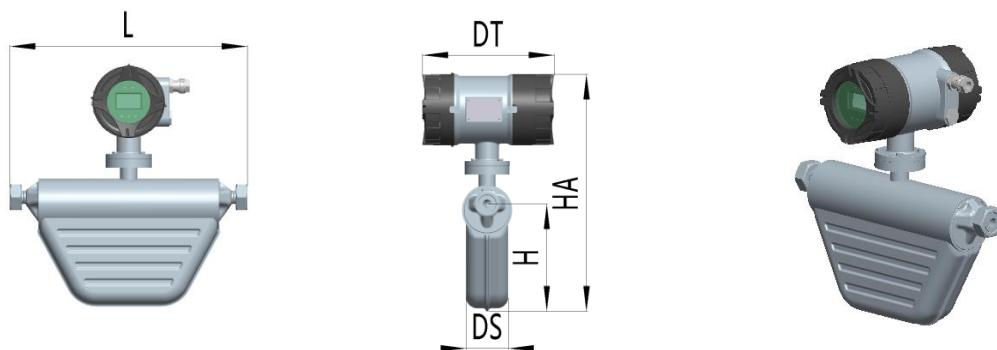
#### a) Integral type

- i. With T0 transmitter Imperial size, inch



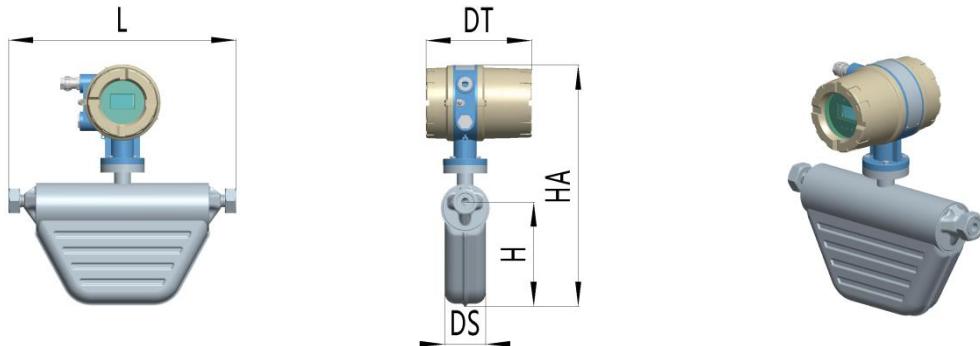
| Specification | Line Size | L       | H       | HA       | DS      | DT     |
|---------------|-----------|---------|---------|----------|---------|--------|
| CMF-CNG-010   | 3/8       | 14-9/16 | 6-1/4   | 15-11/16 | 2-3/8   | 9-7/16 |
| CMF-CNG-015   | 1/2       | 16-3/8  | 7-1/2   | 17-1/8   | 2-15/16 | 9-7/16 |
| CMF-CNG-025   | 1         | 18-1/8  | 8-15/16 | 18-3/4   | 3-3/4   | 9-7/16 |

- ii. With T0 transmitter metric size, mm



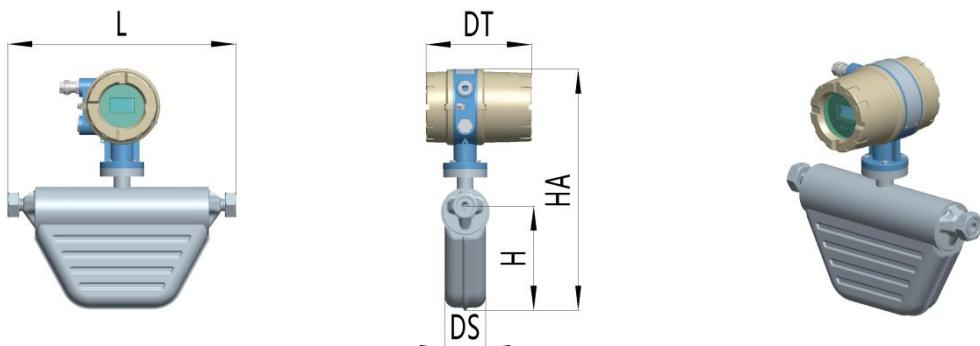
| Specification | Line Size | L   | H   | HA  | DS | DT  |
|---------------|-----------|-----|-----|-----|----|-----|
| CMF-CNG-010   | 10        | 370 | 158 | 398 | 60 | 240 |
| CMF-CNG-015   | 15        | 416 | 190 | 435 | 75 | 240 |
| CMF-CNG-025   | 25        | 462 | 227 | 477 | 95 | 240 |

iii. With T1 transmitter Imperial size, inch



| Specification | Line Size | L       | H       | HA       | DS      | DT     |
|---------------|-----------|---------|---------|----------|---------|--------|
| CMF-CNG-010   | 3/8       | 14-9/16 | 6-1/4   | 16-3/8   | 2-3/8   | 7-9/16 |
| CMF-CNG-015   | 1/2       | 16-3/8  | 7-1/2   | 17-13/16 | 2-15/16 | 7-9/16 |
| CMF-CNG-025   | 1         | 18-1/8  | 8-15/16 | 19-1/2   | 3-3/4   | 7-9/16 |

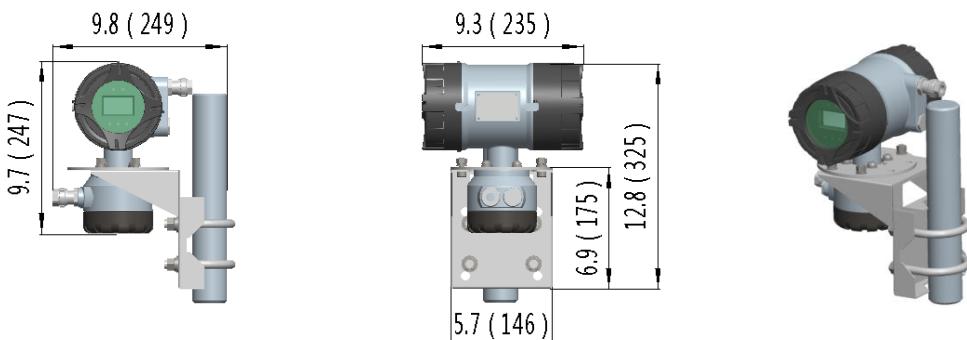
iv. With T1 transmitter metric size, mm

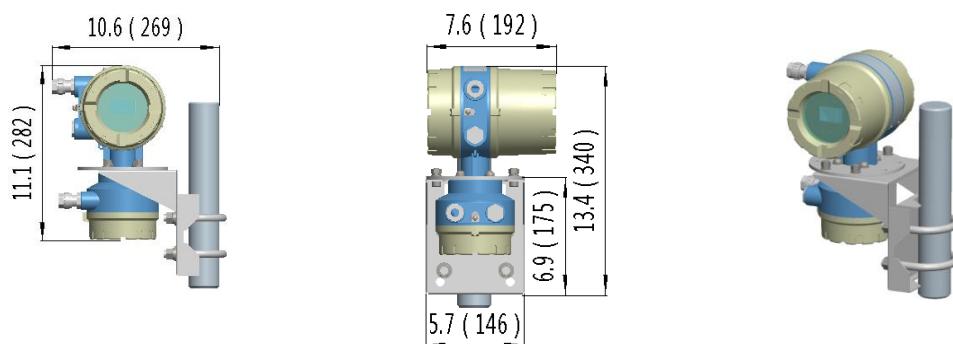


| Specification | Line Size | L   | H   | HA  | DS | DT  |
|---------------|-----------|-----|-----|-----|----|-----|
| CMF-CNG-010   | 10        | 370 | 158 | 416 | 60 | 192 |
| CMF-CNG-015   | 15        | 416 | 190 | 453 | 75 | 192 |
| CMF-CNG-025   | 25        | 462 | 227 | 495 | 95 | 192 |

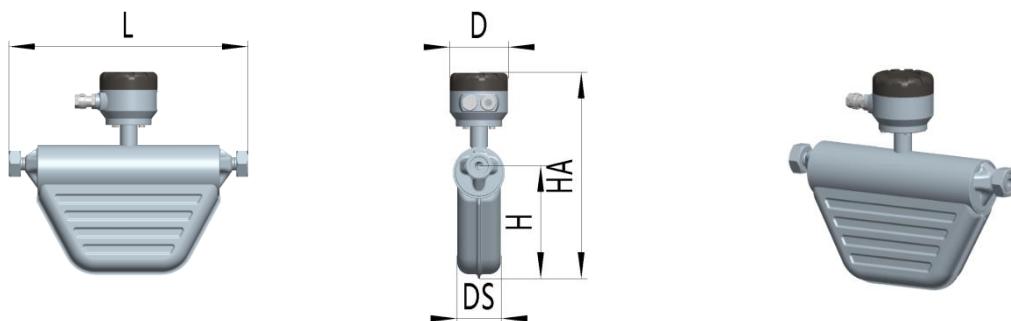
b) Remote type:

i. T0 transmitter size, inch (mm)



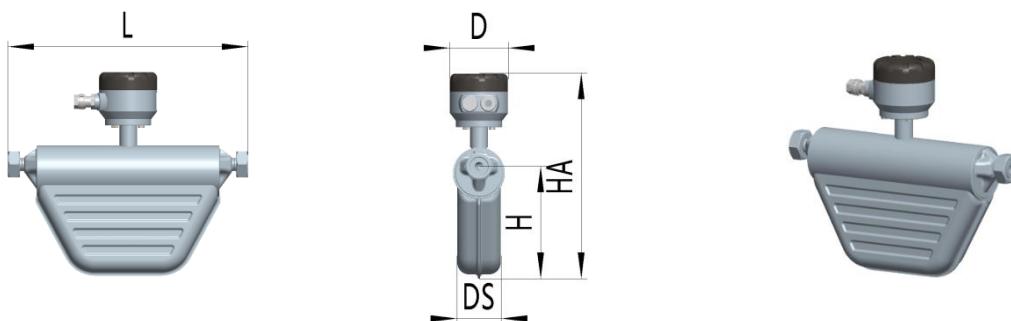


iii. Sensor paired with T0 transmitter Imperial size, inch

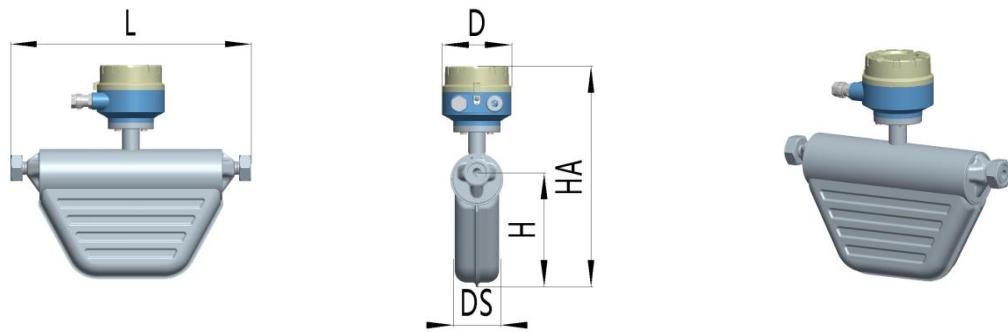


| Specification | Line Size | L       | H       | HA      | DS      | DT      |
|---------------|-----------|---------|---------|---------|---------|---------|
| CMF-CNG-010   | 3/8       | 14-9/16 | 6-1/4   | 12-7/16 | 2-3/8   | 3-15/16 |
| CMF-CNG-015   | 1/2       | 16-3/8  | 7-1/2   | 13-7/8  | 2-15/16 | 3-15/16 |
| CMF-CNG-025   | 1         | 18-1/8  | 8-15/16 | 15-9/16 | 3-3/4   | 3-15/16 |

iv. Sensor paired with T0 transmitter metric size, mm

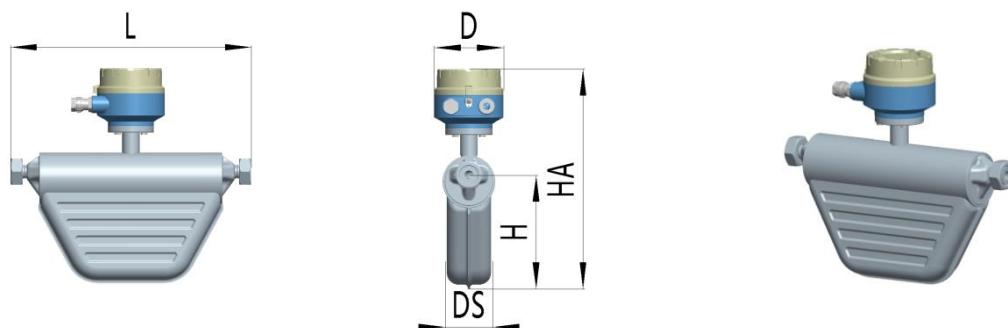


| Specification | Line Size | L   | H   | HA  | DS | DT  |
|---------------|-----------|-----|-----|-----|----|-----|
| CMF-CNG-010   | 10        | 370 | 158 | 316 | 60 | 100 |
| CMF-CNG-015   | 15        | 416 | 190 | 352 | 75 | 100 |
| CMF-CNG-025   | 25        | 462 | 227 | 395 | 95 | 100 |



| Specification | Line Size | L       | H       | HA      | DS      | DT    |
|---------------|-----------|---------|---------|---------|---------|-------|
| CMF-CNG-010   | 3/8       | 14-9/16 | 6-1/4   | 13-1/8  | 2-3/8   | 4-5/8 |
| CMF-CNG-015   | 1/2       | 16-3/8  | 7-1/2   | 14-9/16 | 2-15/16 | 4-5/8 |
| CMF-CNG-025   | 1         | 18-1/8  | 8-15/16 | 16-1/4  | 3-3/4   | 4-5/8 |

vi. Sensor paired with T1 transmitter metric size, mm



| Specification | Line Size | L   | H   | HA  | DS | DT  |
|---------------|-----------|-----|-----|-----|----|-----|
| CMF-CNG-010   | 10        | 370 | 158 | 334 | 60 | 117 |
| CMF-CNG-015   | 15        | 416 | 190 | 370 | 75 | 117 |
| CMF-CNG-025   | 25        | 462 | 227 | 413 | 95 | 117 |



# Ordering Information (1/6)

| Code    | Product Description   | Notes  |
|---------|---|--|
| CMF     | Mass flow meter   |  |
| Code    | Tube  | Notes  |
| TS      | T type tube   | According to pressure loss requirements and process    |
| US      | U type tube   | According to pressure loss requirements and process    |
| VS      | V type tube   | T2/T3  |
| SS      | Straight Tube   |  |
| CNG     | Dedicated CNG sensor  | T2/T3  |
| TK      | T tube with jacket  |  |
| UK      | U tube with jacket  |  |
| VK      | V tube with jacket  |  |
| SK      | Straight tube with jacket   |  |
| Code    | Certification   | Notes  |
| S       | No  | Choose According to explosion-proof requirements       |
| H       | Yes   | CSA/PCEC/ATEX/IEC                                      |
| Code    | Connection Type of Sensor and Converter   | Notes  |
| 000     | Integral type (I)   |  |
| 005~100 | Remote type (D) , Cable with 15ft~300ft<br>(5m~100m)  | Default Cable length is 10m (30 feet) for remote type  |
| Code    | Line Size   | Notes  |
| 001~400 | 1/24, 1/12, 3/16, 3/8, 1/2, 3/4, 1, 1-1/2,<br>2, 3, 4, 6, 8, 10, 12, 14, 16 in<br>DN 1, 2, 5, 10, 15, 20, 25, 40, 50, 80,<br>100, 150, 200, 250, 300, 350, 400 mm | Choose according to flow rate                          |
| Code    | Accuracy  | Notes  |
| 0       | ±0.2%   |  |
| 1       | ±0.15%  |  |
| 2       | ±0.1%   | T2/T3 only   |
| 3       | ±0.35%G   | Gas  |
| 4       | ±0.5%G  | Gas  |
| 5       | ±0.25%G   | Gas  |
| 6       | ±0.05%  |  |
| 7       | ±0.3%   |  |
| 8       | ±0.5%   |  |
| Code    | Material of Flow Tube   | Notes  |
| 1       | 316L  |  |
| 2       | Titanium  | Choose According to process fluid, and user preference |
| 3       | Hastelloy alloy   |  |

## Ordering Information (2/3)

| Code | Material of Flow Tube             | Notes   |
|------|-----------------------------------|---|
| 4    | Duplex stainless steel            |   |
| 5    | Tantalum                          |   |
| 6    | 304 (L)                           | Choose According to process fluid, and user preference  |
| 7    | 904(L)                            |   |
| 8    | Zirconium                         |   |
| 9    | Other materials required by users |   |
| Code | Pressure Rating of Flow Tube      | Notes   |
| L01  | CLASS 150# (1.6MPa)               |   |
| L02  | CLASS 300# (2.5MPa)               |   |
| L04  | CLASS 300# (4.0MPa)               |   |
| M06  | CLASS 400# (6.3MPa)               |   |
| M10  | CLASS 600# (10MPa)                |   |
| H16  | CLASS 900# (16MPa)                | Choose According to process pressure  |
| H25  | CLASS 1500# (25MPa)               |   |
| H32  | CLASS 2500# (32MPa)               |   |
| H40  | CLASS 2500# (40MPa)               |   |
| X    | Specific pressure rating required |   |
| Code | Process Connection Material       | Notes   |
| 1    | 304 stainless steel               |   |
| 2    | 316L stainless steel              |   |
| 3    | Titanium                          | Choose According to process fluid and end user preference, usually matches electrode material |
| 4    | Hastelloy alloy                   |   |
| 9    | Other materials required by users |   |
| Code | Process Connection Standard       | Notes   |
| A0   | ASME B16.5 (ANSI) Class 150       |   |
| A1   | ASME B16.5 (ANSI) Class 300       |   |
| A2   | ASME B16.5 (ANSI) Class 600       |   |
| A3   | ASME B16.5 (ANSI) Class 900       |   |
| A4   | ASME B16.5 (ANSI) Class 1500      |   |
| B0   | JIS B2220 10K                     | Choose according to mating process pipe   |
| B1   | JIS B2220 20K                     |   |
| B2   | JIS B2220 40K                     |   |
| B3   | JIS B2220 63K                     |   |
| C0   | GB/T 9115 PN 2.5 MPa              |   |
| C1   | GB/T 9115 PN 4.0 MPa              |   |
| C2   | GB/T 9115 PN 6.3 MPa              |   |

**Ordering information (5/6)**

| Code | Process Connection Standard                             | Notes                                   |
|------|---|---|
| C3   | GB/T 9115 PN 10 MPa                                     |   |
| C4   | GB/T 9115 PN 16 MPa                                     |   |
| C5   | GB/T 9115 PN 1.6 MPa                                    |   |
| D0   | EN 1092-1 (DIN) PN 16                                   |   |
| D1   | EN 1092-1 (DIN) PN 25                                   |   |
| D2   | EN 1092-1 (DIN) PN 40                                   |   |
| D3   | EN 1092-1 (DIN) PN 63                                   |   |
| D4   | EN 1092-1 (DIN) PN 100                                  |   |
| D5   | EN 1092-1 (DIN) PN 160                                  |   |
| E0   | HG/T 20592 PN 2.5 MPa                                   |   |
| E1   | HG/T 20592 PN 4.0 MPa                                   |   |
| E2   | HG/T 20592 PN 6.3 MPa                                   |   |
| E3   | HG/T 20592 PN 10 MPa                                    |   |
| E4   | HG/T 20592 PN 16 MPa                                    |   |
| E5   | HG/T 20592 PN 1.6 MPa                                   |   |
| H0   | HG/T 20615 Class 150                                    |   |
| H1   | HG/T 20615 Class 300                                    |   |
| H2   | HG/T 20615 Class 600                                    | Choose according to mating process pipe |
| H3   | HG/T 20615 Class 900                                    |   |
| H4   | HG/T 20615 Class 1500                                   |   |
| F1   | Sanitary fitting (compatible with Tri-Clamp)            |   |
| F2   | DIN 11851-SI(mm)  |   |
| F3   | DIN 11851-US (inch)                                     |   |
| F4   | DIN 11864-1 Form A (sanitary) connection                |   |
| F5   | DIN 11864-2 Form A flange plate with slotted connection |   |
| F6   | SMS 1145 (sanitary) connection                          |   |
| F7   | Metal seal  |   |
| F8   | O-Ring seal   |   |
| G0   | ZG1/8-F   |   |
| G1   | ZG1/2-F   |   |
| G2   | ZG3/4-F   |   |
| G3   | ZG1-F   |   |
| G4   | 1/2 NPT-F   |   |
| G5   | 3/4 NPT-F   |   |
| G6   | 1/2" Flange   |   |
| G7   | VCO Fitting   |   |
| G8   | Slotted chuck   |   |
| X0   | Specially customized                                    |   |

## Ordering information (470)

| <b>Code</b> | <b>Process Temperature of Sensor</b>            | <b>Notes</b>  |
|-------------|---|---|
| 1           | -58°F ~ 356°F (-50°C ~ +180°C)                  |   |
| 2           | -58°F ~ 662°F (-50°C ~ +350°C)                  | T2/T3 only  |
| 3           | -400°F ~ 662°F (-240°C ~ +350°C)                | T2/T3 only  |
| 4           | -58°F ~ 266°F (-50°C~130°C)                     |   |
| 5           | -58°F ~ 482°F (-50°C~250°C)                     |   |
| 6           | -400°F ~ 266°F (-240°C~130°C)                   |   |
| 7           | -400°F ~ 356°F (-240°C~180°C)                   |   |
| 8           | -400°F ~ 482°F (-240°C~250°C)                   |   |
| 9           | Specially customized                            |   |
| <b>Code</b> | <b>Enclosure Rating</b>                         | <b>Notes</b>  |
| 1           | IP65  |   |
| 2           | IP67  |   |
| 3           | IP68  | Choose according to application environment (indoor, outdoor, buried)         |
| 4           | IP69  |   |
| <b>Code</b> | <b>Power Supply</b>                             | <b>Notes</b>  |
| 0           | 85VAC ~ 265VAC 50/60Hz                          |   |
| 1           | 24VDC   | Choose according to availability at installation site and end user preference |
| 2           | Self-switching<br>(22VDC/AC~245VDC/AC, 50/60Hz) |   |
| <b>Code</b> | <b>Output Display</b>                           | <b>Notes</b>  |
| 0           | Without display, without keypad                 | Choose according to ambient conditions and user preference                    |
| 1           | With display, and keypad                        |   |
| <b>Code</b> | <b>Output Signal</b>                            | <b>Notes</b>  |
| 0           | Analog + Pulse/Frequency                        |   |
| 1           | Analog+ Pulse/Frequency + HART                  |   |
| 2           | Analog+ Pulse/Frequency + RS485                 |   |
| 3           | Profibus PA/DP                                  | T2/T3 only  |
| 4           | FF  | T2/T3 only  |
| 9           | Specially customized                            | T2/T3 only  |
| <b>Code</b> | <b>Batch Control</b>                            | <b>Notes</b>  |
| N           | Without batch control                           |   |
| Y           | With batch control                              | Choose according to end user preference                                       |
| <b>Code</b> | <b>Conduit Connection</b>                       | <b>Notes</b>  |
| N           | 1/2" NPT  |   |
| M           | M20×1.5   |   |
| P           | 3/4" NPT  | Choose according to end user preference                                       |
| X           | Specially customized                            |   |

## Ordering information (5/6)

| Code | QIG Language           | Notes  |
|------|------------------------|--|
| E    | English                | According to users' requirements and providing corresponding documents |
| C    | Chinese                |  |
| R    | Russian                |  |
| F    | French                 |  |
| J    | Japanese               |  |
| G    | German                 |  |
| X    | Others                 |  |
| Code | Dedicated Option       | Notes  |
| N    | Standard               | Can be omitted   |
| H    | High capacity          | Must be identified   |
| L    | Low capacity           | Must be identified   |
| Code | Transmitter Version    | Notes  |
| T0   | Transmitter, 0 version | High version is compatible with lower version                          |
| T1   | Transmitter, 1 version |  |
| T2   | Transmitter, 2 version |  |
| T3   | Transmitter, 3 version |  |
| T4   | Transmitter, 4 version |  |
| T5   | Transmitter, 5 version |  |
| T6   | Transmitter, 6 version |  |
| T7   | Transmitter, 7 version |  |
| T8   | Transmitter, 8 version |  |
| T9   | Transmitter, 9 version |  |

### ◆ Special Code-

Special code is optional and multiple codes can selected at the same time.

The selected code is marked at the end of the product model, separated by "-".

| Code | Definition                                       | Notes          |
|------|--|----------------|
| A    | Cast 304LSS transmitter housing and junction box |                |
| B    | AI 4~20mA  |                |
| C    | Status variables input                           |                |
| D    | Inert gas filling                                | Sensor housing |
| E    | Secondary containment                            | Sensor housing |
| F    | FDA cert   |                |
| G    | Ex seal gland                                    |                |
| H    | Long neck junction box                           |                |

## Ordering information (6/6)

| Code | Definition                           | Notes      |
|------|--------------------------------------|------------|
| I    | EHEDG                                |            |
| J    | 3A Cert                              |            |
| K    | Marine approval                      |            |
| L    | Rupture disk                         |            |
| M    | Industry ethernet                    |            |
| N    | Remote wireless communication(GPRS)  |            |
| O    | Oxygen cleaning                      |            |
| P    | Concerntation output                 |            |
| Q    | Wireless Hart                        |            |
| S    | SIL                                  |            |
| T    | Ultra-environment (<-40 °C or >85°C) |            |
| U    | 316L SS sensor housing               |            |
| V    | 304/316L SS tube fitting             |            |
| W    | Teflon lining                        | Inner tube |
| X    | Anti-corrosion coating               | Housing    |
| Y    |                                      |            |
| Z    |                                      |            |

### ◆ The following codes are options

| Code | Spare Parts                                   | Notes  |
|------|---|--|
| R    | Remote  | Spare parts for remove type transmitter                  |
| I    | Integral                                      | Spare parts for integral type transmitter                |
| SR   | Sensor Remote                                 | Spare parts for remove type sensor                       |
| SI   | Sensor Integral                               | Spare parts for integral type sensor                     |
| Code | Ancillary Accessories                         | Notes  |
| 0    | Without accessories with flow meter           |  |
| 1    | CS (carbon steel) accessories with flow meter | According to users' requirements for TAG                 |
| Code | Matched Flange and Bolts                      | Notes  |
| 0    | No  |  |
| 1    | CS (carbon steel)                             |  |
| 2    | 304   | According to piping connection and end user's preference |
| 3    | 316L SST                                      |  |